

PELPRENE™ S2004FS

Thermoplastic Polyester Elastomer

TOYOBO America, Inc.

Message:

PELPRENE™ S2004FS is a Thermoplastic Polyester Elastomer (TPEE) product. It is available in North America.

Characteristics include:

Flame Rated

Flame Retardant

General Information			
Additive	Flame Retardant		
Features	Flame Retardant		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.28	g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	12	g/10 min	ASTM D1238
Molding Shrinkage - Flow (2.00 mm)	1.3	%	ASTM D955
Water Absorption (Equilibrium, 23°C, 65% RH)	0.38	%	ASTM D570
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness			
Shore A	98		JIS K6301
Shore D	58		ASTM D2240
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength			ASTM D638
--	27.2	MPa	
50% Strain	20.1	MPa	
Tensile Elongation (Break)	550	%	ASTM D638
Flexural Modulus	290	MPa	ASTM D790
Compressive Strength (10% Strain)	19.2	MPa	ASTM D695
Taber Abrasion Resistance (1000 Cycles)	12.0	mg	ASTM D1044
Elastomers	Nominal Value	Unit	Test Method
Tear Strength	155	kN/m	ASTM D624
Compression Set	65	%	JIS K6301
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact	No Break		ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	110	°C	ASTM D648
Brittleness Temperature	< -65.0	°C	JIS K6301
Vicat Softening Temperature	185	°C	ASTM D1525
Melting Temperature	210	°C	DSC

CLTE - Flow	1.4E-4	cm/cm/°C	ASTM E831
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	2.0E+13	ohms·cm	ASTM D257
Dielectric Strength	30	kV/mm	JIS K2111
Flammability	Nominal Value	Unit	Test Method
Flame Rating	V-2		UL 94
Additional Information	Nominal Value	Unit	Test Method
Resilience	60	%	JIS K6301

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