Desmovit® DP R Eco NF10

Thermoplastic Polyurethane Elastomer (Ester/Ether)

geba Kunststoffcompounds GmbH

Message:

A further advantage is the fracture behaviour. The material forms no sharp edges when breaking, so that the risk of injury is reduced to a minimum. Desmovit
[®] DP R Eco NF can be perfectly used for the production of sporting goods.

Besides the above mentioned advantages, injection moulders can score with the title "usage of renewable raw materials". The ecological thought is underlined by the haptics and optics of the material. Currently, Desmovit ® DP R Eco NF is offered with a 10% and 20% natural-fibre reinforcement.

General Information				
Filler / Reinforcement	Natural Fiber,10% Filler by Weight			
Features	High Impact Resistance			
	Renewable Resource Content			
Uses	Sporting Goods			
Processing Method	Extrusion			
	Injection Molding			
Physical	Nominal Value	Unit	Test Method	
Density	1.25	g/cm³	ISO 1183/A	
Hardness	Nominal Value	Unit	Test Method	
Shore Hardness (Shore D)	63		ISO 868	
Mechanical	Nominal Value	Unit	Test Method	
Tensile Stress	39.0	MPa	ISO 527-2/200	
Tensile Strain (Break)	16	%	ISO 527-2/200	
Flexural Modulus ¹	649	MPa	ISO 178	
Flexural Stress ² (23°C)	25.0	MPa	ISO 178	
Impact	Nominal Value	Unit	Test Method	
Charpy Notched Impact Strength			ISO 179/1eA	
-30°C	8.0	kJ/m²		
23°C	29	kJ/m²		
Charpy Unnotched Impact Strength			ISO 179/1eU	
-30°C	75	kJ/m²		
23°C	No Break			
Thermal	Nominal Value	Unit	Test Method	
Vicat Softening Temperature	94.0	°C	ISO 306/B50	
Injection	Nominal Value	Unit		
Drying Temperature	100	°C		
Drying Time	6.0	hr		
Processing (Melt) Temp	190 to 210	°C		
Mold Temperature	40.0	°C		

Extrusion	Nominal Value	Unit
Melt Temperature	200 to 220	°C
NOTE		
1.	1.0 mm/min	
2.	2.0 mm/min	

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