DAI-EL™ LT-304

Fluoroelastomer

DAIKIN AMERICA, INC.

Message:

DAI-EL LT-304 is a peroxide curable terpolymer suitable for applications that require good low temperature flexibility and compression set resistance. Compounds of DAI-EL LT-304 may be compression, transfer or injection molded with low mold fouling and excellent mold release. DAI-EL LT-304 may be formulated with various peroxides to eliminate postcuring.

General Information			
Features	Good Mold Release		
	Low Temperature Flexibility		
	Terpolymer		
Uses	Gaskets		
	Seals		
Appearance	Off-White		
Processing Method	Compression Molding		
	Injection Molding		
	Resin Transfer Molding		
Physical	Nominal Value	Unit	
Specific Gravity	1.79	g/cm³	
Mooney Viscosity (ML 1+10, 121°C)	26	MU	
Fluorine Content	65	%	
Low Temperature Brittleness - TR10	-30	°C	
Hardness	Nominal Value	Unit	
Durometer Hardness (Shore A)	< 63		
Elastomers	Nominal Value	Unit	
Tensile Stress (100% Strain, 25°C)	3.40	MPa	
Tensile Strength (Yield, 25°C)	14.3	MPa	
Tensile Elongation (Break, 25°C)	210	%	
Compression Set ¹ (200°C, 70 hr)	16	%	
NOTE			
1.	P-24 O-Ring		

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

