

Plaslube® PC / PBT IM 5230

Polycarbonate + PBT

Techmer Engineered Solutions

Message:

Plaslube® PC / PBT IM 5230 is a Polycarbonate + PBT (PC+PBT) product. It can be processed by injection molding and is available in North America.

Characteristics include:

Flame Rated

Impact Modified

Impact Resistant

General Information			
Additive	Impact Modifier		
Features	High Impact Resistance		
Appearance	Colors Available		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.22	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.18 mm)	0.80	%	ASTM D955
Water Absorption (24 hr)	0.10	%	ASTM D570
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	53.8	MPa	ASTM D638
Tensile Elongation (Yield)	110	%	ASTM D638
Flexural Modulus	2100	MPa	ASTM D790
Flexural Strength	85.5	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C, 3.18 mm)	640	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, Unannealed	116	°C	
1.8 MPa, Unannealed	96.1	°C	
CLTE - Flow	2.3E-5	cm/cm/°C	ASTM D696
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	1.0E+16	ohms · cm	ASTM D257
Flammability	Nominal Value	Unit	Test Method
Flame Rating	HB		UL 94
Injection	Nominal Value	Unit	
Drying Temperature	98.9	°C	
Drying Time	4.0	hr	
Rear Temperature	238 to 266	°C	
Middle Temperature	238 to 266	°C	

Front Temperature	238 to 266	°C
Processing (Melt) Temp	238 to 266	°C
Mold Temperature	54.4 to 93.3	°C
Back Pressure	0.172 to 0.414	MPa
Screw Speed	30 to 60	rpm

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Recommended distributors for this material

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