## Sinvicomp SRP9619A

## **Rigid Polyvinyl Chloride**

Teknor Apex Asia Pacific PTE. LTD.

## Message:

SINVICOMP SRP9619A is a rigid polyvinyl chloride material. This product is available in the Asia-Pacific region and is processed by extrusion. The main features of the SINVICOMP SRP9619A are: Flame Retardant Impact resistance Typical application areas include: Electrical/electronic applications Water pipes/pipes/drinking water

General Information			
Features	Gloss, Medium		
	Medium impact resistance		
	Flame retardancy		
Uses	Electrical/Electronic Applications		
	Piping system		
	Profile		
Forms	Particles		
Processing Method	Extrusion		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.54	g/cm³	ASTM D792
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	46.1	MPa	ASTM D638
Tensile Elongation (Break)	110	%	ASTM D638
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact	39	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Vicat Softening Temperature	98.0	°C	ASTM D1525
Thermal stability-Congo Red (190°C)	30.0	min	BS 2782
Additional Information			

Typical temperature profile for SINVICOMP compound is from 160°C to 180°C. The optimum temperatures depend on the type of machine as well as screw design being used to process SINVICOMP.Feeding zone: 160°CCompression zone: 160°C~170°CMixing zone: 170°C~180°CNozzle/Die Zone: 180°C

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