

Daicel PP PNAS3

Polypropylene
Daicel Polymer Ltd.

Message:
Daicel PP PNAS3 is a Polypropylene material. It is available in Asia Pacific. Primary attribute of Daicel PP PNAS3: Flame Rated.

General Information			
Physical	Nominal Value	Unit	Test Method
Density	0.930	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	21	g/10 min	ISO 1133
Molding Shrinkage - Flow	1.5 to 1.8	%	ASTM D955
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	87		ISO 2039-2
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (Yield)	28.0	MPa	ISO 527-2
Flexural Modulus	1400	MPa	ISO 178
Flexural Stress	35.0	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (23°C)	7.0	kJ/m ²	ISO 179/1eA
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (0.45 MPa, Unannealed)	95.0	°C	ISO 75-2/B
Flammability	Nominal Value		Test Method
Flame Rating (0.750 mm)	V-2		UL 94
Injection	Nominal Value	Unit	
Drying Temperature	80.0 to 90.0	°C	
Drying Time	3.0 to 5.0	hr	
Rear Temperature	140 to 180	°C	
Middle Temperature	160 to 200	°C	
Front Temperature	180 to 220	°C	
Nozzle Temperature	180 to 220	°C	
Mold Temperature	40.0 to 60.0	°C	
Back Pressure	5.00 to 20.0	MPa	
Screw Speed	70 to 90	rpm	

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

