# Plaslube® PC / ABS EP

## Polycarbonate + ABS

### **Techmer Engineered Solutions**

#### Message:

Plaslube<sup>®</sup> PC / ABS EP is a Polycarbonate + ABS (PC+ABS) product. It can be processed by injection molding and is available in North America. Primary characteristic: flame rated.

General Information			
Features	Platable		
Appearance	Colors Available		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.10	g/cm³	ASTM D792
Melt Mass-Flow Rate (MFR) (260°C/5.0 kg)	15	g/10 min	ASTM D1238
Water Absorption (24 hr)	0.10	%	ASTM D570
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	115		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	60.0	MPa	ASTM D638
Tensile Elongation (Yield)	130	%	ASTM D638
Flexural Modulus	2070	MPa	ASTM D790
Flexural Strength	82.7	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C, 3.18 mm)	530	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8			
MPa, Unannealed)	110	°C	ASTM D648
CLTE - Flow	7.4E-5	cm/cm/°C	ASTM D696
Flammability	Nominal Value		Test Method
Flame Rating	HB		UL 94

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#### Recommended distributors for this material

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