TOTAL Polypropylene PPH 3827WZ

Polypropylene Homopolymer

TOTAL Refining & Chemicals

Message:

Nucleation. Total Petrochemicals Polypropylene 3827WZ is engineered to provide fast cycle times.

Antistat. 3827WZ contains an antistat that will help protect molded parts from dust accumulation.

FDA. 3827WZ complies with all applicable FDA regulations for food contact applications.

Recommended Applications. 3827WZ is recommended for applications requiring fast cycle times, excellent color performance and good contact clarity, including housewares, containers, caps, and closures.

Processing. 3827WZ resin processes on conventional injection molding equipment with typical melt temperatures of 390-450°F (200-232°C). Call the nearest Total Petrochemicals Polypropylene Sales Office for additional information.

| General Information | | | | |
|---------------------------------------|--------------------------------------|----------|-------------|--|
| Additive | Antistatic | | | |
| | Nucleating Agent | | | |
| | | | | |
| Features | Antistatic | | | |
| | Contact Clarity | | | |
| | Fast Molding Cycle | | | |
| | Food Contact Acceptable | | | |
| | Good Color Stability | | | |
| | Nucleated | | | |
| | | | | |
| Uses | Caps | | | |
| | Closures | | | |
| | Containers | | | |
| | Household Goods | | | |
| | | | | |
| Agency Ratings | FDA Food Contact, Unspecified Rating | | | |
| RoHS Compliance | RoHS Compliant | | | |
| Forms | Pellets | | | |
| Processing Method | Injection Molding | | | |
| Physical | Nominal Value | Unit | Test Method | |
| Density | 0.905 | g/cm³ | ASTM D1505 | |
| Melt Mass-Flow Rate (MFR) (230°C/2.16 | | | | |
| kg) | 40 | g/10 min | ASTM D1238 | |
| Mechanical | Nominal Value | Unit | Test Method | |
| Tensile Modulus | 1860 | MPa | ASTM D638 | |
| Tensile Strength (Yield) | 38.6 | MPa | ASTM D638 | |
| Tensile Elongation (Yield) | 14 | % | ASTM D638 | |
| Flexural Modulus | 1790 | MPa | ASTM D790 | |
| Impact | Nominal Value | Unit | Test Method | |

| Notched Izod Impact (23°C) | 27 | J/m | ASTM D256A |
|---|---------------|------|-------------|
| Thermal | Nominal Value | Unit | Test Method |
| Deflection Temperature Under Load (0.45 | | | |
| MPa, Unannealed) | 127 | °C | ASTM D648 |
| Melting Temperature | 166 | °C | DSC |
| Injection | Nominal Value | Unit | |
| Processing (Melt) Temp | 199 to 232 | °C | |

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