

# CERTENE™ LDF-0218A

Low Density Polyethylene  
Muehlstein

Message:

LDF-0218A is a certified prime grade specially designed for EXTRUSION of heavy duty Blown Film for industrial applications requiring excellent mechanical properties, such as heavy duty sacks, shipping bags, shrink wrapping pallet hoods, construction, agriculture and greenhouses. LDF-0218A features excellent processability and films exhibit high toughness, high impact and tear strength, and excellent shrink properties. LDF-0218A contains no antiblock, no UV stabilizer and no slip. LDF-0218A complies with FDA regulation 21CFR 177.1520 (c ) 2.1 + 2.2 and most international regulations concerning the use of Polyethylene in contact with food articles.

| General Information                       |                                 |                   |             |
|---|---------------------------------|-------------------|-------------|
| Features                                  | Ultra high toughness            |                   |             |
|   | Low density                     |                   |             |
|   | Industrial resin                |                   |             |
|   | Impact resistance, high         |                   |             |
|   | Workability, good               |                   |             |
|   | Good tear strength              |                   |             |
|   | High shrinkage                  |                   |             |
| Uses                                      | Films                           |                   |             |
|   | Bags                            |                   |             |
|   | Architectural application field |                   |             |
|   | Agricultural application        |                   |             |
|   | Shrinkable film                 |                   |             |
|   | Heavy packing bag               |                   |             |
| Agency Ratings                            | FDA 21 CFR 177.1520(c) 2.1      |                   |             |
|   | FDA 21 CFR 177.1520(c) 2.2      |                   |             |
| Forms                                     | Particle                        |                   |             |
| Processing Method                         | Blow film                       |                   |             |
| Physical                                  | Nominal Value                   | Unit              | Test Method |
| Density                                   | 0.918                           | g/cm <sup>3</sup> | ASTM D1505  |
| Melt Mass-Flow Rate (MFR) (190°C/2.16 kg) | 0.25                            | g/10 min          | ASTM D1238  |
| Films                                     | Nominal Value                   | Unit              | Test Method |
| Film Thickness - Tested                   | 51                              | µm                | ASTM D882   |
| secant modulus                            |                                 |                   |             |
| 1% secant, MD: 51 µm                      | 172                             | MPa               | ASTM D882   |
| 1% secant, TD: 51 µm                      | 207                             | MPa               | ASTM D882   |
| Tensile Strength                          |                                 |                   | ASTM D882   |
| MD: Yield, 51 µm                          | 10.3                            | MPa               | ASTM D882   |

|                          |      |     |             |
|--------------------------|------|-----|-------------|
| TD: Yield, 51 μm         | 9.65 | MPa | ASTM D882   |
| MD: Fracture, 51 μm      | 24.8 | MPa | ASTM D882   |
| TD: Fracture, 51 μm      | 24.1 | MPa | ASTM D882   |
| Tensile Elongation       |      |     | ASTM D882   |
| MD: Fracture, 51 μm      | 130  | %   | ASTM D882   |
| TD: Fracture, 51 μm      | 600  | %   | ASTM D882   |
| Dart Drop Impact (51 μm) | 180  | g   | ASTM D1709A |
| Elmendorf Tear Strength  |      |     | ASTM D1922  |
| MD : 51 μm               | 320  | g   | ASTM D1922  |
| TD : 51 μm               | 150  | g   | ASTM D1922  |

#### Additional Information

This Specimen was compression molded and was tested according to ASTM D1928 Procedure C.

| Extrusion        | Nominal Value | Unit |
|------------------|---------------|------|
| Melt Temperature | 193 - 221     | °C   |

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