Epoxies, Ect. 20-2175

Polyurethane

Epoxies, Etc.

Message:

20-2175 is a two-component and dielectric potting and encapsulating compound. This product has unique flow and rheology characteristics that allows filling of cavities with small holes where traditional materials would leak. 20-2175 was formulated for use in potting cable end assemblies, watertight electrical connectors, cables, printed circuitry, and other electrical components. It provides a quick gel to prevent too much flow. Features: Outstanding environmental performance Controlled flow Easy Mixing Available in Triggerbond® Cartridges

| General Information | | | |
|---------------------------|------------------------------------|-------|--|
| Features | Fast Gel | | |
| Uses | Electrical Parts | | |
| | Electrical/Electronic Applications | | |
| | Printed Circuit Boards | | |
| | Wire & Cable Applications | | |
| | | | |
| Appearance | Black | | |
| Processing Method | Encapsulating | | |
| | Potting | | |
| | | | |
| Thermal | Nominal Value | Unit | |
| Thermal Conductivity | 0.25 | W/m/K | |
| Electrical | Nominal Value | Unit | |
| Insulation Resistance | 2.0E-11 | ohms | |
| Uncured Properties | Nominal Value | Unit | |
| Color | Black | | |
| Mix Ratio by Weight (PBW) | | | |
| Part A | 90 | | |
| Part B | 100 | | |
| Mix Ratio by Volume (PBV) | | | |
| Part A | 100 | | |
| Part B | 100 | | |
| Density | | | |
| 25°C ¹ | 1.04 | g/cm³ | |
| 25°C ² | 1.15 | g/cm³ | |
| Viscosity | | | |
| 25°C ³ | 0.50 | Pa·s | |
| 25°C ⁴ | 3.0 | Pa·s | |

| Curing Time (25°C) | 72 | hr |
|--------------------------|---------------|-------|
| Gel Time (25°C) | 15 | min |
| Pot Life (25°C) | 6.0 | min |
| Shelf Life | 12 | month |
| Cured Properties | Nominal Value | Unit |
| Shore Hardness (Shore D) | 75 | |
| Electric Strength | | |
| 3.18 mm | > 16 | kV/mm |
| 1.59 mm | 24 | kV/mm |
| NOTE | | |
| 1. | Part B | |
| 2. | Part A | |
| 3. | Part B | |
| 4. | Part A | |

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

