

RTP 127

Polypropylene
RTP Company

Message:
Talc

General Information			
Filler / Reinforcement	Talc,40% Filler by Weight		
RoHS Compliance	Contact Manufacturer		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.25	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.20 mm)	0.70 to 1.1	%	ASTM D955
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	5170	MPa	ASTM D638
Tensile Strength	30.3	MPa	ASTM D638
Tensile Elongation (Yield)	> 10	%	ASTM D638
Flexural Modulus	3930	MPa	ASTM D790
Flexural Strength	53.8	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.20 mm)	43	J/m	ASTM D256
Unnotched Izod Impact (3.20 mm)	370	J/m	ASTM D4812
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, Unannealed	132	°C	
1.8 MPa, Unannealed	82.2	°C	
Flammability	Nominal Value		Test Method
Flame Rating (1.50 mm, ** Values per RTP Company testing.)	HB		UL 94
Additional Information	Nominal Value	Unit	
Primary Additive	40	%	
Injection	Nominal Value	Unit	
Drying Temperature	79.4	°C	
Drying Time	2.0	hr	
Processing (Melt) Temp	191 to 232	°C	
Mold Temperature	32.2 to 65.6	°C	
Injection Pressure	68.9 to 103	MPa	

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