

Pinnacle PP 1112

Polypropylene Homopolymer

Pinnacle Polymers

Message:

12 MELT FLOW HOMOPOLYMER FOR INJECTION MOLDING

Pinnacle Polymers Polypropylene 1112 is made via UNIPOL™ PP technology, which utilizes gas-phase fluidized bed reactors with a high activity catalyst system to ensure uniform physical properties and lot-to-lot consistency.

This product is intended for general-purpose injection molding such as resin furniture, closures, and consumer product applications.

The 1112 product provides:

- Excellent color and processing stability
- Good flow characteristics
- Excellent organoleptic properties
- UL Listed

Pinnacle's polypropylene, as marketed by Pinnacle Polymers, in natural, uncolored pellet form complies with appropriate requirements of CFR Title 21, Part 177, Subpart B, Section 177.1520 (c) 1.1a entitled "Olefin Polymers" of the Food Additives Amendment of 1958 to the United States Food, Drug and Cosmetic Act of 1938.

General Information			
UL YellowCard	E130336-221934		
Features	Excellent Organoleptic Properties		
	Food Contact Acceptable		
	Good Color Stability		
	Good Flow		
	Good Processing Stability		
	Homopolymer		
Uses	Closures		
	Consumer Applications		
	Furniture		
	General Purpose		
Agency Ratings	FDA 21 CFR 177.1520(c) 1.1a		
	UL Unspecified Rating		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Density	0.900	g/cm ³	ASTM D1505
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	12	g/10 min	ASTM D1238
Molding Shrinkage - Flow	1.4	%	ASTM D955
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength ¹ (Yield, 3.20 mm, Injection Molded)	34.5	MPa	ASTM D638

Tensile Elongation ² (Yield, 3.20 mm, Injection Molded)	9.0	%	ASTM D638
Flexural Modulus - 1% Secant ³ (3.20 mm, Injection Molded)	1650	MPa	ASTM D790A
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact ⁴ (23°C, 3.20 mm, Injection Molded)	32	J/m	ASTM D256
Notched Izod Impact (Area) ⁵ (23°C, 3.20 mm, Injection Molded)	3.10	kJ/m ²	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (0.45 MPa, Unannealed)	105	°C	ASTM D648
NOTE			
1.	Type I, 51 mm/min		
2.	Type I, 51 mm/min		
3.	Type I, 1.3 mm/min		
4.	Type I		
5.	Type I		

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China



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