

# NuSil EPM-2422

Silicone

NuSil Technology

Message:

As a low stress alternative for electronic packaging, NuSil Technology's silicones allow the designer to choose from a unique line of silicones for various levels of packaging. We have an extensive line of encapsulants, adhesives, and greases to choose from. These include thermally and electrically conductive silicones for Thermal Interface Materials (TIM) or for EMI and RFI shielding applications.

Benefits of Silicone for Electronics:

- Wide Operating Temperature Range of -115 °C to 250 °C
- Low moisture absorption, < 0.4% Typical
- Corrosion Resistance
- High Dielectric Strength > 500 V/mil (0.001 inch) or 20 kV/mm
- Fillers can be added to provide thermal and electrical conductive properties
- Low Modulus (Typically less than 5.5 MPa/800 psi)
- Stable chemical and mechanical properties when exposed to high temperatures
- Low Shrinkage
- Available as gels, elastomers, film adhesives sheeting, and greases
- General Purpose: Potting and Encapsulating Materials
- Comments: 1.43 Refractive Index

General Information			
Features	Good Corrosion Resistance		
	Good Thermal Stability		
	Low Moisture Absorption		
	Low Shrinkage		
Uses	Electrical/Electronic Applications		
Processing Method	Encapsulating		
	Potting		
Thermal	Nominal Value	Unit	
CLTE - Flow	4.9E-4	cm/cm/°C	
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	1.0E+15	ohms · cm	ASTM D257
Dielectric Strength	22	kV/mm	ASTM D149
Optical	Nominal Value		
Refractive Index	1.430		
Thermoset	Nominal Value	Unit	
Thermoset Components			
Part A	Mix Ratio by Weight: 10		
Part B	Mix Ratio by Weight: 1.0		
Additional Information	Nominal Value	Unit	
Cure System	Platinum		
Ionic Content			
Cl	< 5	ppm	

K	< 1	ppm
Na	< 1	ppm
Operating Temperature	-115 to 260	°C
Uncured Properties	Nominal Value	Unit
Color	Clear/Transparent	
Density	1.04	g/cm <sup>3</sup>
Viscosity <sup>1</sup>	3.5	Pa·s
Curing Time (65°C)	4.0	hr
Cured Properties	Nominal Value	Unit
Shore Hardness (Shore A)	40	
Lap Shear Strength <sup>2</sup>	1.24	MPa
Tensile Strength	4.31	MPa
Tensile Elongation at Break	130	%
NOTE		
1.	Part A	
2.	Primed with CF1-135	

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