

Devcon Carbide Putty

Epoxy; Epoxide

Devcon

Message:

Silicon carbide-filled epoxy putty for economical protection against wear and abrasion
Intended Use:
Applications involving particulate less than 1/16": pipe elbows, pulverizers and slurry lines, cyclones and exhauster fans, chutes
Product features:
Non-sagging
Extremely wear resistant
Room temperature cure

General Information			
Filler / Reinforcement	Silicon carbide		
Features	Good wear resistance		
Appearance	Grey		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.75	g/cm ³	
Specific Volume	0.574	cm ³ /g	
Solid content-by Volume	100	%	
Temperature Resistance			
Dry	121	°C	
Wet	49	°C	
Tensile Shear Adhesion	9.31	MPa	ASTM D1002
Molding Shrinkage - Flow	0.090	%	ASTM D2566
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore D)	85		ASTM D2240
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength	18.2	MPa	ASTM D638
Flexural Strength	37.8	MPa	ASTM D790
Compressive Strength	56.3	MPa	ASTM D695
Thermal	Nominal Value	Unit	Test Method
CLTE - Flow	2.5E-5	cm/cm/°C	ASTM D696
Electrical	Nominal Value		Test Method
Dielectric Constant	25.0		ASTM D150
Thermoset	Nominal Value	Unit	Test Method
Thermoset Components			
Mixing ratio by weight: 8.0			
Component a	Mixing ratio by capacity: 4.0		

Mixing ratio by weight: 1.0

Component B	Mixing ratio by capacity: 1.0		
Pot Life (24°C)	50	min	
Additional Information	Nominal Value	Unit	Test Method
Cured 7 days @ 75°F			
Uncured Properties	Nominal Value	Unit	Test Method
Curing Time	16	hr	

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