# **ESTACARB 1601 OPALE**

## Polycarbonate

Cossa Polimeri S.r.l.

#### Message:

ESTACARB 1601 OPALE is a Polycarbonate (PC) product. It can be processed by injection molding and is available in Europe. Applications of ESTACARB 1601 OPALE include electrical/electronic applications and engineering/industrial parts.

Characteristics include:

Flame Rated

Clarity

General Information					
Features	High Clarity				
Uses	Electrical/Electronic Applications				
	Engineering Parts				
Appearance	Pearl				
Forms	Pellets				
Processing Method	Injection Molding				
Physical	Nominal Value	Unit	Test Method		
Specific Gravity	1.20	g/cm³	ASTM D792		
Melt Mass-Flow Rate (MFR) (300°C/1.2 kg)	17	g/10 min	ASTM D1238		
Molding Shrinkage - Flow	0.50 to 0.70	%	ASTM D955		
Mechanical	Nominal Value	Unit	Test Method		
Tensile Strength			ASTM D638		
Yield	62.0	МРа			
Break	60.0	МРа			
Tensile Elongation (Break)	> 50	%	ASTM D638		
Flexural Modulus	2500	MPa	ASTM D790		
Impact	Nominal Value	Unit	Test Method		
Notched Izod Impact			ASTM D256		
0°C	100	J/m			
23°C	120	J/m			
Thermal	Nominal Value	Unit	Test Method		
Vicat Softening Temperature					
	150	°C	ASTM D1525 <sup>1</sup>		
	145	°C	ASTM D1525 <sup>2</sup>		
Ball Indentation Temperature	135	°C	IEC 60335-1		
Flammability	Nominal Value	Unit	Test Method		
Flame Rating			UL 94		
1.60 mm	V-2				
3.20 mm	V-2				

Glow Wire Ignition Temperature (2.00 mm)	850	°C	IEC 60695-2-13	
NOTE				
1.	Rate A (50°C/h), Loading 1 (10 N)			
2.	Rate A (50°C/h), Loading 2 (50 N)			

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### Recommended distributors for this material

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