

RTP ESD C 4780

Polytrimethylene Terephthalate

RTP Company

Message:

Warning: The status of this material is 'Commercial: Limited Issue'
The data for this material has not been recently verified.
Please contact RTP Company for current information prior to specifying this grade.

General Information			
Filler / Reinforcement	Carbon fiber reinforced material		
Features	Antistatic property		
RoHS Compliance	Contact manufacturer		
Appearance	Black		
Forms	Particle		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.37	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.18 mm)	0.10 - 0.30	%	ASTM D955
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	9650	MPa	ASTM D638
Tensile Strength	117	MPa	ASTM D638
Tensile Elongation (Break)	2.0	%	ASTM D638
Flexural Modulus	8960	MPa	ASTM D790
Flexural Strength	165	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (6.35 mm)	27	J/m	ASTM D256
Unnotched Izod Impact (6.35 mm)	270	J/m	ASTM D4812
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	188	°C	ASTM D648
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+5	ohms	ASTM D257
Volume Resistivity	1.0E+2	ohms · cm	ASTM D257
Additional Information			
The value listed as UL 94, was tested in accordance with RTP Company test methods.Static Decay, FTMS_4046.1, Mil B-81705C: < 2.0 secTensile Elongation, ASTM D638, Break: 1-3%			
Injection	Nominal Value	Unit	
Rear Temperature	232 - 271	°C	
Middle Temperature	232 - 271	°C	
Front Temperature	232 - 271	°C	
Mold Temperature	37.8 - 121	°C	

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Recommended distributors for this material

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