# TECATRON□™ GF40

## Polyphenylene Sulfide

Ensinger Inc.

#### Message:

TECATRON<sup>TM</sup> PPS is a high performance thermoplastic that combines good mechanical properties with excellent thermal and chemical resistance properties. There is no known solvent that dissolves TECATRON<sup>TM</sup> PPS at temperatures below 392°F. Its low ionic impurities make it an excellent choice for applications where high purity is a concern. TECATRON<sup>TM</sup> GF40 is a glass reinforced material that offers extremely high strength along with excellent chemical resistance properties. TECATRON<sup>TM</sup> PVX is a bearing grade PPS that is suitable for high load applications.

TECATRON™ PPS's excellent thermal and chemical resistance along with its ionic impurities make an excellent choice for applications requiring low outgassing and high purity. TECATRON™PPS is typically used in the automotive, electrical/ electronic, industrial, mechanical, appliance and semiconductor industries.

General Information				
Filler / Reinforcement	Glass fiber reinforced material, 40% filler by weight			
Features	Low (to None) Ion Content			
	Good dimensional stability			
	High purity			
	High strength			
	Insulation			
	Good corrosion resistance			
	Good creep resistance			
	Good chemical resistance			
Uses	Electrical/Electronic Applications			
	Electrical appliances			
	Industrial application			
	Application in Automobile Field			
Forms	Shapes			
Physical	Nominal Value	Unit	Test Method	
Specific Gravity	1.64	g/cm³	ASTM D792	
Water Absorption (23°C, 24 hr)	0.020	%	ASTM D570	
Mechanical	Nominal Value	Unit	Test Method	
Tensile Modulus	14000	MPa	ASTM D638	
Tensile Strength (Break, 23°C)	185	MPa	ASTM D638	
Tensile Elongation (Break, 23°C)	1.9	%	ASTM D638	
Flexural Modulus (23°C)	13000	MPa	ASTM D790	
Thermal	Nominal Value	Unit	Test Method	
Deflection Temperature Under Load (1.8 MPa, Unannealed)	260	°C	ASTM D648	
Melting Temperature	282	°C	ASTM D2133	
CLTE - Flow	1.8E-5	cm/cm/°C	ASTM D696	

Specific Heat	1180	J/kg/°C	
Thermal Conductivity	0.25	W/m/K	
Maximum Service Temperature			
Intermittent	260	°C	
Long Term	230	°C	UL 746B
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+15	ohms	ASTM D257
Volume Resistivity	1.0E+13	ohms·cm	ASTM D257
Dielectric Strength	20	kV/mm	ASTM D149
Dielectric Constant <sup>1</sup> (23°C, 1 MHz)	4.00		ASTM D150
Dissipation Factor			ASTM D150
23°C, 60 Hz	1.0E-4		ASTM D150
23°C, 1 MHz	4.0E-3		ASTM D150
Flammability	Nominal Value	Unit	Test Method
Flame Rating	V-0		UL 94
Additional Information			
Data obtained from extruded shapes ma	terial.		
NOTE			
1.	50% RH		

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## Recommended distributors for this material

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