# HIDEN® F500

### High Density Polyethylene

YUHWA Korea Petrochemical Ind. Co., Ltd.

#### Message:

HIDEN® F500 is a High Density Polyethylene material. It is available in Asia Pacific. Primary attribute of HIDEN® F500: High Stiffness. Typical applications include: Bags/Liners Film Food Contact Applications

| General Information                                       |                         |                                      |                 |  |
|---|-------------------------|--------------------------------------|-----------------|--|
| Features  | High Stiffness          |                                      |                 |  |
| Uses  | Bags                    |                                      |                 |  |
|   | Film                    |                                      |                 |  |
|   | General Purpose         |                                      |                 |  |
|   |                         |                                      |                 |  |
| Agency Ratings  | FDA Food Contact, Unspe | FDA Food Contact, Unspecified Rating |                 |  |
| Forms   | Pellets                 | Pellets                              |                 |  |
| Physical  | Nominal Value           | Unit                                 | Test Method     |  |
| Density   | 0.956                   | g/cm³                                | ASTM D1505      |  |
| Melt Mass-Flow Rate (MFR) (190°C/2.1                      | 6                       |                                      |                 |  |
| kg)   | 0.070                   | g/10 min                             | ASTM D1238      |  |
| Molding Shrinkage - Flow                                  | 1.5 to 2.5              | %                                    | Internal Method |  |
| Water Absorption (Equilibrium)                            | < 0.010                 | %                                    | ASTM D570       |  |
| Environmental Stress-Cracking Resistar                    |                         |                                      |                 |  |
| 1   | > 1000                  | hr                                   | ASTM D1693B     |  |
| Hardness  | Nominal Value           | Unit                                 | Test Method     |  |
| Rockwell Hardness (R-Scale)                               | 46                      |                                      | ASTM D785       |  |
| Mechanical  | Nominal Value           | Unit                                 | Test Method     |  |
| Tensile Strength (Yield)                                  | 36.3                    | MPa                                  | ASTM D638       |  |
| Tensile Elongation (Break)                                | > 500                   | %                                    | ASTM D638       |  |
| Flexural Modulus  | 981                     | MPa                                  | ASTM D790       |  |
| Impact  | Nominal Value           | Unit                                 | Test Method     |  |
| Notched Izod Impact                                       | > 50                    | J/m                                  | ASTM D256       |  |
| Thermal   | Nominal Value           | Unit                                 | Test Method     |  |
| Deflection Temperature Under Load (1.<br>MPa, Unannealed) | .8 70.0                 | °C                                   | ASTM D648       |  |
| Brittleness Temperature                                   | < -70.0                 | °C                                   | ASTM D746       |  |
| Vicat Softening Temperature                               | 123                     | °C                                   | ASTM D1525      |  |
| Peak Melting Temperature                                  | 134                     | °C                                   | ASTM D3418      |  |
| NOTE  |                         |                                      |                 |  |
| 1.  | 10%                     |                                      |                 |  |
|   |                         |                                      |                 |  |

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#### Recommended distributors for this material

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