Hostalen GM 9350 C black

High Density Polyethylene LyondellBasell Industries

Message:

General Information

Hostalen GM 9350 C black is a compounded high molecular weight high density polyethylene (HDPE). Typical customer applications include fuel tank filler pipes requiring electrical conductivity. It is supplied in pellets and is stabilized with antioxidants for the extrusion process. The product features a very good Environmental Stress Cracking Resistance (ESCR) and a good chemical resistance. Typical processes include blow molding and injection molding. Hostalen GM 9350 C black is not intended for use in medical and pharmaceutical applications. The product can not be used for food contact applications.

| Additive | Antioxidant | | |
|---------------------------------------|----------------------------------|----------|-------------|
| Features | Antioxidant | | |
| | Electrically Conductive | | |
| | Good Chemical Resistance | | |
| | High ESCR (Stress Crack Resist.) | | |
| | High Molecular Weight | | |
| | | | |
| Uses | Fuel Tanks | | |
| Appearance | Black | | |
| Forms | Pellets | | |
| Processing Method | Blow Molding | | |
| | Extrusion Blow Molding | | |
| | Injection Molding | | |
| | | | |
| Physical | Nominal Value | Unit | Test Method |
| Density | 0.995 | g/cm³ | ISO 1183 |
| Apparent Density | 0.55 | g/cm³ | ISO 60 |
| Melt Mass-Flow Rate (MFR) (190°C/21.6 | | | |
| kg) | 3.0 | g/10 min | ISO 1133 |
| Mechanical | Nominal Value | Unit | Test Method |
| Tensile Modulus | 1200 | MPa | ISO 527-2 |
| Tensile Stress (Yield) | 28.0 | MPa | ISO 527-2/1 |
| Tensile Strain (Yield) | 7.0 | % | ISO 527-2 |
| Impact | Nominal Value | Unit | Test Method |
| Tensile Impact Strength (-30°C) | 45.0 | kJ/m² | ISO 8256/1B |
| Electrical | Nominal Value | Unit | Test Method |
| Surface Resistivity | 1.0E+4 | ohms | IEC 60093 |
| Volume Resistivity | 1.0E+5 | ohms·cm | IEC 60093 |
| Additional Information | Nominal Value | Unit | |
| Blow Molding Temperature | 180 to 230 | °C | |
| Injection | Nominal Value | Unit | |

Processing (Melt) Temp

240 to 270

°C

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