

# SCLAIR® 14G

Medium Density Polyethylene

NOVA Chemicals

## Message:

SCLAIR® 14G is a medium density polyethylene material. This product is available in North America and is processed by film extrusion.

SCLAIR® The main features of 14G are:

Butene Comonomer

Good processability

processing aids

Antioxidants

accessible food

Typical application areas include:

Movie

food contact applications

General Information			
Additive	Processing aid		
	Antioxidation		
Features	Low speed solidification crystal point		
	Butene comonomer		
	Antioxidation		
	Workability, good		
	Compliance of Food Exposure		
Uses	Films		
Agency Ratings	FDA 21 CFR 177.1520(c) 3.2a		
Forms	Particle		
Processing Method	Film extrusion		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	0.936	g/cm <sup>3</sup>	ASTM D792
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	0.72	g/10 min	ASTM D1238
Mechanical	Nominal Value	Unit	Test Method
Coefficient of Friction (Blown Film)	0.24		ASTM D1894
Films	Nominal Value	Unit	Test Method
Film Thickness - Tested	38	µm	
secant modulus			ASTM D882
1% secant, MD: 38 µm, blown film	390	MPa	ASTM D882
1% secant, TD: 38 µm, blown film	520	MPa	ASTM D882
Tensile Strength			ASTM D882
MD: Yield, 38 µm, blown film	17.0	MPa	ASTM D882
TD: Yield, 38 µm, blown film	17.0	MPa	ASTM D882

MD: Broken, 38 µm, blown film	34.0	MPa	ASTM D882
TD: Broken, 38 µm, blown film	29.0	MPa	ASTM D882
Tensile Elongation			ASTM D882
MD: Broken, 38 µm, blown film	600	%	ASTM D882
TD: Broken, 38 µm, blown film	900	%	ASTM D882
Dart Drop Impact (38 µm, Blown Film)	62	g	ASTM D1709A
Elmendorf Tear Strength			ASTM D1922
MD: 38 µm, blown film	40	g	ASTM D1922
TD: 38 µm, blown film	130	g	ASTM D1922
Oxygen Permeability <sup>1</sup> (23°C, 38 µm, blown film)	2300	cm <sup>3</sup> /m <sup>2</sup> /24 hr	ASTM D1434
Water Vapor Transmission Rate (38°C, 100% RH, 38 µm, Blown Film)	5.2	g/m <sup>2</sup> /24 hr	
Thermal	Nominal Value	Unit	Test Method
Brittleness Temperature	-70.0	°C	ASTM D746
Additional Information	Nominal Value	Unit	Test Method
Low Friction Puncture - Blown Film (38.0 µm)	240	J/cm	Internal method
Extrusion instructions			
Optimum Blow-up Ratio: 2:1 to 3:1 Die Gap: 0.9 to 2.2 mm			
NOTE			
1.	0% RH		

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#### Recommended distributors for this material

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