ESTABLEND 7400 HF

Acrylonitrile Styrene Acrylate + PC

Cossa Polimeri S.r.l.

Message:

ESTABLEND 7400 HF is an acrylonitrile-styrene-acrylate PC (ASA PC) product. It is available in Europe. ESTABLEND 7400 HF applications include electrical/electronic applications, electrical appliances, engineering/industrial accessories and automotive industries. Features include: flame retardant/rated flame high gloss Good processability Good UV resistance Impact resistance

Fearer Highlight God UV resistance Horkability, god Workability, god Hot resistance, high Low temperature impact resistance Heat resistance, high Lex Retricit/Electronic Applications Electricit/Electronic Applications Electricit appliances Electricit appliances Electricit appliances Engineering accessories Application in Automobile Field Piretar Partide Protein Normal Value Vert Mass-Flow Rote (MFR) (260° CMS) Sind Partide Internation Sind Partide Internation </th <th>General Information</th> <th></th> <th></th> <th></th>	General Information				
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	0°C	500	J/m	ASTM D256	
Thermal Nominal Value Unit Test Method	23°C	560	J/m	ASTM D256	
	Thermal	Nominal Value	Unit	Test Method	

Vicat Softening Temperature

	144	°C	ASTM D1525 ²	
	138	°C	ASTM D1525 ³	
Flammability	Nominal Value	Unit	Test Method	
Flame Rating			UL 94	
1.60 mm	НВ		UL 94	
3.20 mm	НВ		UL 94	
Glow Wire Ignition Temperature (2.00 mm)	750	°C	IEC 60695-2-12	
Injection	Nominal Value	Unit		
Drying Temperature	120	°C		
Drying Time	3.0 - 4.0	hr		
Mold Temperature	50.0 - 70.0	°C		
Injection Rate	Moderate			
Injection instructions				
Injection Temperature: 250-280°CInjection Pressure Level: Medium				
NOTE				
1.	23°C			
2.	标准 B (120°C/h), 压 力1 (10N)			
3.	标准 B (120℃/h), 载荷2 (50N)			

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