

RTP 1300 C GB 40

Polyphenylene Sulfide

RTP Company

Message:

Warning: The status of this material is 'Commercial: Limited Issue'
The data for this material has not been recently verified.
Please contact RTP Company for current information prior to specifying this grade.
-Preliminary Product Data per RTP Co.-

General Information			
Filler / Reinforcement	Glass beads, 40% filler by weight		
RoHS Compliance	Contact manufacturer		
Forms	Particle		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.69	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.18 mm)	0.60	%	ASTM D955
Water Absorption (23°C, 24 hr)	0.020	%	ASTM D570
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	4480	MPa	ASTM D638
Tensile Strength	48.3	MPa	ASTM D638
Tensile Elongation (Yield)	0.75	%	ASTM D638
Flexural Modulus	4140	MPa	ASTM D790
Flexural Strength	89.6	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.18 mm)	27	J/m	ASTM D256
Unnotched Izod Impact (3.18 mm)	110	J/m	ASTM D4812
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, not annealed	249	°C	ASTM D648
1.8 MPa, not annealed	204	°C	ASTM D648
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	1.0E+16	ohms · cm	ASTM D257
Flammability	Nominal Value	Unit	Test Method
Flame Rating (1.59 mm)	V-0		UL 94
Additional Information			
Mold Shrinkage, Linear-Flow, ASTM D-955, 0.25in.: 8mil/in.Tensile Elongation, ASTM D-638, 0.5-1%The value listed as flammability, UL 94, was tested in accordance with RTP test standards.			
Injection	Nominal Value	Unit	
Rear Temperature	302 - 343	°C	
Middle Temperature	302 - 343	°C	
Front Temperature	302 - 343	°C	

Mold Temperature	135 - 177	°C
Injection Pressure	103 - 138	MPa

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

