## Shida 100

## Styrene Butadiene Styrene Block Copolymer

JINJIANG City SHIDA Plastic Fine Co., Ltd.

## Message:

TR Granules possess the characteristics of both thermosetting rubber and thermoplastic resin, which have been widely used to replace traditional vulcanized rubber such as NBR, BR, SBR, etc. TR Granules are compounded thermoplastic materials composed primarily of Styrenic Block Copolymer, supplied as granule to facilitate processing.

| General Information          |                      |       |             |
|------------------------------|----------------------|-------|-------------|
| Features                     | Recyclable materials |       |             |
|                              | Workability, good    |       |             |
|                              |                      |       |             |
| RoHS Compliance              | RoHS compliance      |       |             |
| Appearance                   | Natural color        |       |             |
| Forms                        | Particles            |       |             |
| Processing Method            | Injection molding    |       |             |
| Physical                     | Nominal Value        | Unit  | Test Method |
| Density                      | 1.00                 | g/cm³ | ISO 1183    |
| Hardness                     | Nominal Value        | Unit  | Test Method |
| Durometer Hardness (Shore A) | 55 - 65              |       | ISO 868     |
| Mechanical                   | Nominal Value        | Unit  | Test Method |
| Tensile Stress               | 9.50 - 10.6          | MPa   | ISO 527-2   |
| Tensile Strain (Break)       | 900 - 1100           | %     | ISO 527-2   |
| Abrasion Loss                | 260 - 280            | mm³   | ISO 4649    |
| Flex Resistance              | > 50000              |       | GB/T 3903   |
| James Slip Resistance        |                      |       | ASTM D2047  |
| Dry                          | 1.06                 |       | ASTM D2047  |
| Wet                          | 1.04                 |       | ASTM D2047  |
| Elastomers                   | Nominal Value        | Unit  | Test Method |
| Tear Strength                | 30 - 31              | kN/m  | ISO 34-1    |
| Injection                    | Nominal Value        | Unit  |             |
| Rear Temperature             | 150 - 200            | °C    |             |
| Middle Temperature           | 150 - 200            | °C    |             |
| Front Temperature            | 150 - 200            | °C    |             |
| Nozzle Temperature           | 150 - 200            | °C    |             |
| Mold Temperature             | 20 - 40              | °C    |             |
| Injection Rate               | Moderate             |       |             |

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