

HAIPLEN EP10 G2 BA

Polypropylene Copolymer

Taro Plast S.p.A.

Message:

Polypropylene copolymer 10% glass fibres reinforced chemically coupled, medium low flow.

General Information			
Filler / Reinforcement	Glass fiber reinforced material, 10% filler by weight		
Features	Copolymer		
	Chemical coupling		
	Medium liquidity		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Density	0.970	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	5.0	g/10 min	ISO 1133
Molding Shrinkage			Internal method
Vertical flow direction	0.50 - 0.70	%	Internal method
Flow direction	0.60 - 0.80	%	Internal method
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	2500	MPa	ISO 527-2/1
Tensile Stress (Break)	50.0	MPa	ISO 527-2/50
Tensile Strain (Break)	5.5	%	ISO 527-2/50
Flexural Modulus ¹	2200	MPa	ISO 178
Flexural Stress ²	65.0	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C)	75	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (1.8 MPa, Unannealed)	118	°C	ISO 75-2/A
Vicat Softening Temperature			
--	153	°C	ISO 306/A50
--	92.0	°C	ISO 306/B50
Flammability	Nominal Value	Unit	Test Method
Flame Rating (1.60 mm)	HB		UL 94
Oxygen Index	21	%	ASTM D2863
Additional Information	Nominal Value	Unit	Test Method
Reinforcement Content ³ (600°C)	10	%	ISO 3451
Injection	Nominal Value	Unit	
Processing (Melt) Temp	210 - 240	°C	

Mold Temperature	40.0 - 60.0	°C
Injection Rate	Moderate	
Injection instructions		
Pre-heat Temperature: 70 to 80°CPre-heat Time: 3 hr		
NOTE		
1.	1.0 mm/min	
2.	1.0 mm/min	
3.	1 hr	

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

