

Talcoprene® C530 M8 NATURALE

Polypropylene
SO.F.TER. SPA

Message:

Talcoprene® C530 M8 NATURALE is a Polypropylene material. It is available in Europe, Latin America, or North America for injection molding. Important attributes of Talcoprene® C530 M8 NATURALE are:
Flame Rated
REACH Compliant

General Information			
Agency Ratings	EC 1907/2006 (REACH)		
Appearance	Natural Color		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.14	g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	5.0	g/10 min	ASTM D1238
Molding Shrinkage	1.1	%	Internal Method
Water Absorption (23°C, 24 hr)	0.050	%	ASTM D570
Ash Content	30	%	Internal Method
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Break)	24.0	MPa	ASTM D638
Flexural Modulus	3000	MPa	ASTM D790
Flexural Strength	40.0	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C)	85	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	57.0	°C	ASTM D648
Vicat Softening Temperature	70.0	°C	ASTM D1525 ¹
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+13	ohms	ASTM D257
Dielectric Constant (1 kHz)	2.40		ASTM D150
Comparative Tracking Index	600	V	IEC 60112
Flammability	Nominal Value	Unit	Test Method
Flame Rating (3.20 mm)	HB		UL 94
Injection	Nominal Value	Unit	
Drying Temperature	80.0	°C	
Drying Time	2.0	hr	
Rear Temperature	190	°C	
Middle Temperature	210	°C	
Front Temperature	230	°C	

Mold Temperature	50.0 to 70.0	°C
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NOTE

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| 1. | Rate A (50°C/h), Loading 2 (50 N) |
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Recommended distributors for this material
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