API PS 545

High Impact Polystyrene

American Polymers, Inc.

Message:

API 545 is a high impact, high heat resistant grade of impact modified polystyrene. This material features fast set-up as well as easy colorability. Application: API 545 is suggested for heavy parts with large cross section requiring high impact resistance. Housings, tote bins, and shoe heels are some examples.

Features	General Information				
Uses Containers Footwear Housings Tool/Tote Box Pellets Processing Method Injection Moldling Physical Nominal Value Unit Test Method Specific Gravity 104 Met Mass-Flow Rate (MFR) (200°C/5.0 kg) 5.5 Mominal Value Unit Test Method Specific Gravity 104 Mominal Value Unit Test Method Tensile Strength (Break) 1930 Mominal Value Unit Test Method Tensile Strength (Break) 1930 Mominal Value Unit Test Method Mominal Value Unit Tes	Features	Good Colorability			
		High Heat Resistance			
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Drying Temperature 71.1 to 82.2 °C Drying Time 2.0 hr	Vicat Softening Temperature	98.9	°C	ASTM D1525	
Drying Time 2.0 hr	Injection	Nominal Value	Unit		
	Drying Temperature	71.1 to 82.2	°C		
Suggested Max Regrind 30 %	Drying Time	2.0	hr		
	Suggested Max Regrind	30	%		

Rear Temperature	177 to 232	°C
Front Temperature	191 to 274	°C
Mold Temperature	-6.67 to 71.1	°C
Injection Pressure	34.5 to 276	МРа
Back Pressure	0.0689 to 3.45	MPa

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