

AKROMID® C3 GF 30 1 black (4363)

Polyamide 66/6 Copolymer

AKRO-PLASTIC GmbH

Message:

AKROMID® C3 GF 30 1 black (4363) is a 30% glass fibre reinforced, heat stabilised polyamide 6.6/6 - Blend.
Applications are mainly components in mechanical engineering and the automotive industry where good flowability is required.

General Information				
Filler / Reinforcement		Glass Fiber,30% Filler by Weight		
Additive		Heat Stabilizer		
Features		Good Flow		
		Heat Stabilized		
Uses		Automotive Applications		
		Engineered Applications		
Appearance		Black		
Resin ID (ISO 1043)		PA66 + PA6 GF30		
Physical	Dry	Conditioned	Unit	Test Method
Density (23°C)	1.36	--	g/cm³	ISO 1183
Melt Volume-Flow Rate (MVR) (275°C/5.0 kg)	45.0	--	cm³/10min	ISO 1133
Spiral Flow	92.0	--	cm	Internal Method
Molding Shrinkage				ISO 294-4
Across Flow	0.90	--	%	
Flow	0.30	--	%	
Humidity Absorption - 62% RH (70°C)	1.9	--	%	ISO 1110
Temperature Index				IEC 216
50% Loss of Tensile Strength, 20000 hr	130 to 150	--	°C	
50% Loss of Tensile Strength, 5000 hr	160 to 175	--	°C	
Reinforcement Content	30	--	%	ISO 1172
Mechanical	Dry	Conditioned	Unit	Test Method
Tensile Modulus	9300	6500	MPa	ISO 527-2/1
Tensile Stress (Break)	185	120	MPa	ISO 527-2/5
Tensile Strain (Break)	3.0	5.5	%	ISO 527-2/5
Flexural Modulus ¹	9200	--	MPa	ISO 178
Flexural Stress ²	275	--	MPa	ISO 178
Impact	Dry	Conditioned	Unit	Test Method

Charpy Notched Impact Strength				ISO 179/1eA
-30°C	10	--	kJ/m ²	
23°C	11	14	kJ/m ²	
Charpy Unnotched Impact Strength				ISO 179/1eU
-30°C	60	--	kJ/m ²	
23°C	75	90	kJ/m ²	
Thermal	Dry	Conditioned	Unit	Test Method
Heat Deflection Temperature				
0.45 MPa, Unannealed	257	--	°C	ISO 75-2/B
1.8 MPa, Unannealed	247	--	°C	ISO 75-2/A
8.0 MPa, Unannealed	204	--	°C	ISO 75-2/C
Melting Temperature ³	260	--	°C	DIN EN 11357-1
Electrical	Dry	Conditioned	Unit	Test Method
Surface Resistivity	1.0E+12	1.0E+10	ohms	IEC 60093
Volume Resistivity	1.0E+13	1.0E+10	ohms·cm	IEC 60093
Comparative Tracking Index (Solution A)	600	--	V	IEC 60112
Flammability	Dry	Conditioned	Unit	Test Method
Burning Rate ⁴ (1.00 mm)	< 100	--	mm/min	FMVSS 302
Flame Rating (1.60 mm)	HB	--		UL 94
NOTE				
1.	2.0 mm/min			
2.	2.0 mm/min			
3.	10 K/min, DSC			
4.	> 1 mm			

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