Ad-Tech Epoxy EC-426-2

Epoxy; Epoxide

Ad-Tech Plastic Systems Corp.

Message:

Ad-Tech Epoxy EC-426-2 is an Epoxy; Epoxide (Epoxy) product filled with iron. It can be processed by casting and is available in North America. Typical application: Tools.

Characteristics include:

Good Dimensional Stability

Wear Resistant

General Information				
Filler / Reinforcement	Iron			
Features	Good Abrasion Resistance			
	Good Dimensional Stability			
Uses	Molds/Dies/Tools			
Appearance	Black			
Forms	Pellets			
Processing Method	Casting			
Physical	Nominal Value	Unit	Test Method	
Apparent Density	1.47	g/cm³	ASTM D1895	
Molding Shrinkage - Flow	0.050	%	ASTM D955	
Hardness	Nominal Value	Unit	Test Method	
Durometer Hardness (Shore D)	90		ASTM D2240	
Mechanical	Nominal Value	Unit	Test Method	
Tensile Modulus	4070	MPa	ASTM D638	
Tensile Strength (Break)	40.2	МРа	ASTM D638	
Tensile Elongation (Yield)	2.3	%	ASTM D638	
Flexural Modulus	2760	МРа	ASTM D790	
Compressive Strength	71.4	MPa	ASTM D695	
Thermoset	Nominal Value	Unit	Test Method	
Thermoset Components				
	Mix Ratio by Volume: 1.0			
Hardener	Mix Ratio by Weight: 18			
	Mix Ratio by Weight: 100			
Donin	Mix Datio by Values - 2.2			
Resin	Mix Ratio by Volume: 3.2			
Pot Life (25°C)	200 to 270	min		

Shelf Life (25°C)	52	wk	
Thermoset Mix Viscosity (25°C)	24000	сР	ASTM D2393
Demold Time (25°C)	7200 to 10000	min	

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