

Polifor® L15 MU/40 NATURALE

Polypropylene Homopolymer

SO.F.TER. SPA

Message:

Polypropylene homopolymer, 40% chemically coupled mineral filler

General Information			
Filler / Reinforcement	Mineral,40% Filler by Weight		
Features	Chemically Coupled		
	Homopolymer		
Agency Ratings	EC 1907/2006 (REACH)		
Appearance	Natural Color		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.27	g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	10	g/10 min	ASTM D1238
Molding Shrinkage	0.65	%	Internal Method
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	25.0	MPa	ASTM D638
Tensile Elongation (Break)	4.0	%	ASTM D638
Flexural Modulus	4000	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C)	25	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Vicat Softening Temperature	98.0	°C	ASTM D1525 ¹
Electrical	Nominal Value	Unit	Test Method
Comparative Tracking Index	600	V	IEC 60112
Flammability	Nominal Value	Unit	Test Method
Flame Rating			UL 94
1.60 mm	HB		
3.20 mm	HB		
Glow Wire Ignition Temperature	650	°C	IEC 60695-2-13
Oxygen Index	21	%	ASTM D2863
Injection	Nominal Value	Unit	
Drying Temperature	90.0	°C	
Drying Time	2.0	hr	
Rear Temperature	200	°C	
Middle Temperature	230	°C	

Front Temperature	240	°C
Mold Temperature	40.0 to 70.0	°C
NOTE		

1. Rate A (50°C/h), Loading 2 (50 N)

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Recommended distributors for this material

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