

Rhelon X1000L-01

Polyamide 6
RheTech, Inc.

Message:

Rhelon X1000L-01 is a Polyamide 6 (Nylon 6) product. It can be processed by injection molding and is available in North America.

General Information			
Appearance	Black		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.14	g/cm ³	ASTM D792
Molding Shrinkage - Flow	1.4 to 1.8	%	ASTM D955
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength	59.5	MPa	ASTM D638
Tensile Elongation			ASTM D638
Yield	5.0	%	
Break	50	%	
Flexural Modulus	2760	MPa	ASTM D790
Flexural Strength	89.6	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C)	67	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, Unannealed	185	°C	
1.8 MPa, Unannealed	53.3	°C	
Peak Melting Temperature	232	°C	ASTM D789
CLTE - Flow	6.2E-6	cm/cm/°C	ASTM D696
Injection	Nominal Value	Unit	
Drying Temperature	79.4	°C	
Suggested Max Moisture	0.20	%	
Suggested Max Regrind	25	%	
Rear Temperature	255 to 265	°C	
Middle Temperature	265 to 270	°C	
Front Temperature	270 to 275	°C	
Nozzle Temperature	275 to 280	°C	
Processing (Melt) Temp	241 to 266	°C	

The information and data on this page are provided by manufacturers and document providers. SHANGHAI SUSHENG assumes no legal liability. It is strongly recommended to verify all technical data with material suppliers before final material selection.All rights belong to the original authors. If any infringement occurs, please contact us immediately.

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

