

TOTAL Polypropylene PPC 12712

Polypropylene Impact Copolymer

TOTAL Refining & Chemicals

Message:

Polypropylene PPC 12712 is a nucleated and controlled-rheology heterophasic copolymer with a very high Melt Flow Index of 70 g/10 min. Polypropylene PPC 12712 is characterized by good stiffness and impact resistance as well as low shrinkage and low warpage. It has been formulated for excellent antistatic properties. Polypropylene PPC 12712 has been developed for high speed injection moulding of thin walled packaging containers and household articles.

| General Information | | | |
|---|------------------------|-------------------|-------------|
| Additive | Antistatic | | |
| | Nucleating Agent | | |
| Features | Antistatic | | |
| | Controlled Rheology | | |
| | Good Impact Resistance | | |
| | Good Stiffness | | |
| | High Flow | | |
| | Low Shrinkage | | |
| | Low Warpage | | |
| | Nucleated | | |
| Uses | Household Goods | | |
| | Thin-walled Containers | | |
| | Thin-walled Packaging | | |
| Agency Ratings | EC 1907/2006 (REACH) | | |
| RoHS Compliance | RoHS Compliant | | |
| Forms | Pellets | | |
| Processing Method | Injection Molding | | |
| Physical | Nominal Value | Unit | Test Method |
| Density | 0.905 | g/cm ³ | ISO 1183 |
| Apparent Density | 0.53 | g/cm ³ | ISO 60 |
| Melt Mass-Flow Rate (MFR) (230°C/2.16 kg) | 70 | g/10 min | ISO 1133 |
| Hardness | Nominal Value | Unit | Test Method |
| Rockwell Hardness (R-Scale) | 84 | | ISO 2039-2 |
| Mechanical | Nominal Value | Unit | Test Method |
| Tensile Modulus | 1300 | MPa | ISO 527-2 |
| Tensile Stress (Yield) | 25.0 | MPa | ISO 527-2 |
| Tensile Strain (Yield) | 5.0 | % | ISO 527-2 |

| | | | |
|--------------------------------|---------------|-------------------|-------------|
| Flexural Modulus | 1200 | MPa | ISO 178 |
| Impact | Nominal Value | Unit | Test Method |
| Charpy Notched Impact Strength | | | ISO 179 |
| -20°C | 4.0 | kJ/m ² | |
| 23°C | 8.0 | kJ/m ² | |
| Notched Izod Impact Strength | | | ISO 180 |
| -20°C | 3.5 | kJ/m ² | |
| 23°C | 7.0 | kJ/m ² | |
| Thermal | Nominal Value | Unit | Test Method |
| Heat Deflection Temperature | | | |
| 0.45 MPa, Unannealed | 100 | °C | ISO 75-2/B |
| 1.8 MPa, Unannealed | 55.0 | °C | ISO 75-2/A |
| Vicat Softening Temperature | | | |
| -- | 140 | °C | ISO 306/A50 |
| -- | 70.0 | °C | ISO 306/B50 |
| Melting Temperature (DSC) | 165 | °C | ISO 3146 |

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Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

