

# TECASINT™ 5201

Polyamide-imide

Ensinger Inc.

## Message:

In recent years, industry has demanded a range of materials that not only possess strength, wear properties, heat and chemical resistance but materials that are less resistive to the build-up of a static charge. Ensinger has a family of such materials; their properties are listed on the reverse side of this sheet and described below.

TECASINT™ 5201 has the highest compressive strength and use temperature of the group. It is based on an Ensinger manufactured polyamide imide resin with a low sloughing, additive package.

| General Information            |                          |          |             |
|--------------------------------|--------------------------|----------|-------------|
| Additive                       | Unspecified additive     |          |             |
| Features                       | Good strength            |          |             |
|                                | Good chemical resistance |          |             |
|                                | Good wear resistance     |          |             |
| Forms                          | Shapes                   |          |             |
| Physical                       | Nominal Value            | Unit     | Test Method |
| Specific Gravity               | 1.54                     | g/cm³    | ASTM D792   |
| Water Absorption (Equilibrium) | 0.47                     | %        | ASTM D570   |
| Hardness                       | Nominal Value            | Unit     | Test Method |
| Durometer Hardness             | 93                       |          | ASTM D2240  |
| Mechanical                     | Nominal Value            | Unit     | Test Method |
| Tensile Modulus                | 4000                     | MPa      | ASTM D638   |
| Tensile Strength (Break)       | 84.8                     | MPa      | ASTM D638   |
| Tensile Elongation (Break)     | 4.0                      | %        | ASTM D638   |
| Flexural Strength              | 134                      | MPa      | ASTM D790   |
| Compressive Strength           | 240                      | MPa      | ASTM D695   |
| Thermal                        | Nominal Value            | Unit     | Test Method |
| Continuous Use Temperature     | 313                      | °C       |             |
| CLTE - Flow                    | 4.1E-5                   | cm/cm/°C | ASTM D696   |
| Heat Deflection Temperature    | 316                      | °C       | ASTM D648   |
| Electrical                     | Nominal Value            | Unit     | Test Method |
| Surface Resistivity            | 1.0E+9 - 1.0E+12         | ohms     | ASTM D257   |
| Flammability                   | Nominal Value            | Unit     | Test Method |
| Flame Rating                   | V-0                      |          | UL 94       |
| Additional Information         |                          |          |             |

Data obtained from extruded shapes material.

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