

Grilon® TSG-35/4

Polyamide 66/6 Copolymer

EMS-GRIVORY

Message:

Grilon® TSG-35/4 is a Polyamide 66/6 Copolymer (Nylon 66/6) material filled with 35% glass fiber. It is available in Africa & Middle East, Asia Pacific, Europe, Latin America, or North America for injection molding.

Important attributes of Grilon® TSG-35/4 are:

Flame Rated

RoHS Compliant

Typical applications include:

Automotive

Appliances

Consumer Goods

Electrical/Electronic Applications

Engineering/Industrial Parts

General Information				
Filler / Reinforcement		Glass Fiber,35% Filler by Weight		
Uses	Appliance Components			
	Automotive Applications			
	Consumer Applications			
	Electrical/Electronic Applications			
	Engineering Parts			
	Household Goods			
	Industrial Applications			
	Power/Other Tools			
	Sporting Goods			
RoHS Compliance		RoHS Compliant		
Forms		Granules		
Processing Method		Injection Molding		
Multi-Point Data		Shear Modulus vs. Temperature (ISO 11403-1)		
Physical	Dry	Conditioned	Unit	Test Method
Density	1.40	--	g/cm³	ISO 1183
Molding Shrinkage				ISO 294-4
Across Flow	0.50	--	%	ISO 62
Flow	0.10	--	%	
Water Absorption				ISO 62
Saturation, 23°C	5.0	--	%	ISO 62
Equilibrium, 23°C, 50% RH	2.0	--	%	
Hardness	Dry	Conditioned	Unit	Test Method
Ball Indentation Hardness	220	115	MPa	ISO 2039-1
Mechanical	Dry	Conditioned	Unit	Test Method

Tensile Modulus	11000	7500	MPa	ISO 527-2
Tensile Stress (Break)	195	130	MPa	ISO 527-2
Tensile Strain (Break)	3.0	6.0	%	ISO 527-2
Impact	Dry	Conditioned	Unit	Test Method
Charpy Notched Impact Strength				ISO 179/1eA
-30°C	8.0	8.0	kJ/m²	
23°C	10	13	kJ/m²	
Charpy Unnotched Impact Strength				ISO 179/1eU
-30°C	60	70	kJ/m²	
23°C	75	85	kJ/m²	
Thermal	Dry	Conditioned	Unit	Test Method
Heat Deflection Temperature				
1.8 MPa, Unannealed	240	--	°C	ISO 75-2/A
8.0 MPa, Unannealed	175	--	°C	ISO 75-2/C
Continuous Use Temperature				Internal Method
-- ¹	90.0 to 110	--	°C	
-- ²	200	--	°C	
Melting Temperature ³	260	--	°C	ISO 11357-3
CLTE				ISO 11359-2
Flow	2.0E-5	--	cm/cm/°C	
Transverse	7.0E-5	--	cm/cm/°C	
Electrical	Dry	Conditioned	Unit	Test Method
Surface Resistivity	--	1.0E+12	ohms	IEC 60093
Volume Resistivity	1.0E+14	1.0E+13	ohms·cm	IEC 60093
Electric Strength	26	21	kV/mm	IEC 60243-1
Comparative Tracking Index	--	500	V	IEC 60112
Flammability	Dry	Conditioned	Unit	Test Method
Flammability Classification (0.800 mm)	HB	--		IEC 60695-11-10, -20
Additional Information	Dry	Conditioned		Test Method
ISO Type	PA66+PA6, MHR, 14-110N, GF35			ISO 1874
NOTE				
1.	Long Term			
2.	Short Term			
3.	10°C/min			

The information and data on this page are provided by manufacturers and document providers. SHANGHAI SUSHENG assumes no legal liability. It is strongly recommended to verify all technical data with material suppliers before final material selection. All rights belong to the original authors. If any infringement occurs, please contact us immediately.

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

