

RTP 660.75 FR

Acrylonitrile Butadiene Styrene

RTP Company

Message:

Warning: The status of this material is 'Commercial: Limited Issue'
The data for this material has not been recently verified.
Please contact RTP Company for current information prior to specifying this grade.

General Information			
Filler / Reinforcement	Stainless Steel Fiber,7.5% Filler by Weight		
Features	Electromagnetic Shielding (EMI)		
	ESD Protection		
	Flame Retardant		
	Radio Frequency Shielding (RFI)		
RoHS Compliance	Contact Manufacturer		
Appearance	Black		
	Natural Color		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.38	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.18 mm, Injection Molded)	0.50 to 0.70	%	ASTM D955
Water Absorption (23°C, 24 hr)	0.30	%	ASTM D570
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus (Injection Molded)	3100	MPa	ASTM D638
Tensile Strength	36.0	MPa	ASTM D638
Tensile Elongation (Yield, Injection Molded)	4.0	%	ASTM D638
Flexural Modulus (Injection Molded)	2960	MPa	ASTM D790
Flexural Strength (Injection Molded)	64.0	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.18 mm, Injection Molded)	37	J/m	ASTM D256
Unnotched Izod Impact (3.18 mm)	160	J/m	ASTM D4812
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed, Injection Molded)	104	°C	ASTM D648
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+4	ohms	ASTM D257

Volume Resistivity	10	ohms·cm	ASTM D257
Flammability	Nominal Value	Unit	Test Method
Flame Rating (1.50 mm)	V-0		UL 94
Injection	Nominal Value	Unit	
Rear Temperature	138 to 210	°C	
Middle Temperature	138 to 210	°C	
Front Temperature	138 to 210	°C	
Mold Temperature	66.0 to 82.0	°C	
Injection Pressure	69.0 to 103	MPa	

The information and data on this page are provided by manufacturers and document providers. SHANGHAI SUSHENG assumes no legal liability. It is strongly recommended to verify all technical data with material suppliers before final material selection. All rights belong to the original authors. If any infringement occurs, please contact us immediately.

Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

