DAI-EL™ G-7453 (GN-48)

Fluoroelastomer

DAIKIN AMERICA, INC.

Message:

DAI-EL G-7453 (GN-48) is a cure-incorporated copolymer with medium Mooney viscosity. It has excellent mold flow compared with fluoroelastomers of similar Mooney viscosity, making it well suited for compression, transfer or injection molding. DAI-EL G-7453 (GN-48) cures more rapidly than G-7451 and produces vulcanizates with excellent heat and compression set resistance.

General Information			
Features	Copolymer		
	Good Flow		
	High Heat Resistance		
	Medium Viscosity		
	Vulcanizable		
Uses	Gaskets		
	Seals		
	Tubing		
Appearance	Cream		
	White		
Forms	Slab		
Processing Method	Compression Molding		
	Injection Molding		
	Resin Transfer Molding		
Physical	Nominal Value	Unit	
Specific Gravity	1.81	g/cm³	
Mooney Viscosity (ML 1+10, 121°C)	40	MU	
Fluorine Content	66	%	
Low Temperature Brittleness - TR10	-18	°C	ASTM D1329
Hardness	Nominal Value	Unit	
Durometer Hardness ¹ (Shore A)	66		
Elastomers	Nominal Value	Unit	Test Method
Tensile Stress ² (100% Strain)	4.10	MPa	
Tensile Strength ³ (Yield)	14.5	MPa	
Tensile Elongation ⁴ (Break)	210	%	
Compression Set ⁵ (200°C, 70 hr)	14	%	ASTM D395B
NOTE			

1.	MDR 2000, Strain: 0.5°, Test time: 10 min
2.	MDR 2000, Strain: 0.5°, Test time: 10 min
3.	MDR 2000, Strain: 0.5°, Test time: 10 min
4.	MDR 2000, Strain: 0.5°, Test time: 10 min
5.	MDR 2000, Strain: 0.5°, Test time: 10 min

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533 Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

