Yuyao PA 01MG30

Polyamide 66/6 Copolymer

Yuyao Tenglong Plastics Co., Ltd.

Message:

Yuyao PA 01MG30 is a Polyamide 66/6 Copolymer (Nylon 66/6) product filled with 30% glass fiber. It can be processed by injection molding and is available in Asia Pacific. Applications of Yuyao PA 01MG30 include electrical/electronic applications, appliances, automotive and tools.

Characteristics include:

Flame Rated

Flame Retardant

Good Processability

General Information

Heat Resistant

High Strength

Filler / Reinforcement	Glass Fiber,30% Filler by W	Glass Fiber,30% Filler by Weight				
Additive	Flame Retardant					
Features	Flame Retardant					
	Good Electrical Properties					
	Good Processability					
	High Heat Resistance					
	High Strength					
Uses	Appliance Components					
	Automotive Under the Hood					
	Communication Applications					
	Computer Components					
	Connectors					
	Electrical Parts					
	Power/Other Tools					
Processing Method	Injection Molding					
Physical	Nominal Value	Unit	Test Method			
Specific Gravity	1.35	g/cm³	ASTM D792			
Molding Shrinkage - Flow	0.50 to 0.80	%	ASTM D955			
Mechanical	Nominal Value	Unit	Test Method			
Tensile Strength	120	MPa	ASTM D638			
Tensile Elongation (Break)	6.0	%	ASTM D638			
Flexural Modulus	6500	MPa	ASTM D790			
Flexural Strength	145	MPa	ASTM D790			
Impact	Nominal Value	Unit	Test Method			
Notched Izod Impact (Area)	11.0	kJ/m²	ASTM D256			
Thermal	Nominal Value	Unit	Test Method			

Deflection Temperature Under Load (1.8			
MPa, Unannealed)	170	°C	ASTM D648
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	1.0E+15	ohms·cm	ASTM D257
Flammability	Nominal Value	Unit	Test Method
Flame Rating			UL 94
1.60 mm	НВ		
3.20 mm	НВ		
Injection	Nominal Value	Unit	
Drying Temperature	90.0 to 95.0	°C	
Drying Time	5.0 to 8.0	hr	
Processing (Melt) Temp	245 to 265	°C	
Mold Temperature	40.0 to 80.0	°C	
Injection Pressure	80.0 to 100	MPa	

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