# **TPUCO® TPUI-E90**

## Thermoplastic Polyurethane Elastomer (Polyester)

### Taiwan PU Corporation

#### Message:

TPUCO® TPUI-E90 is a Thermoplastic Polyurethane Elastomer (Polyester) (TPU-Polyester) material. It is available in Asia Pacific for injection molding. Important attributes of TPUCO® TPUI-E90 are: Wear Resistant Chemical Resistant Typical applications include: Consumer Goods Sporting Goods

| General Information          |                          |      |             |
|------------------------------|--------------------------|------|-------------|
| Features                     | Good Abrasion Resistance |      |             |
|                              | Good Wear Resistance     |      |             |
|                              | Oil Resistant            |      |             |
|                              |                          |      |             |
| Uses                         | Footwear                 |      |             |
|                              | O-rings                  |      |             |
|                              | Sporting Goods           |      |             |
|                              | Wheels                   |      |             |
|                              |                          |      |             |
| Appearance                   | Clear/Transparent        |      |             |
| Forms                        | Pellets                  |      |             |
| Processing Method            | Injection Molding        |      |             |
| Hardness                     | Nominal Value            |      | Test Method |
| Durometer Hardness (Shore A) | 90                       |      | ASTM D2240  |
| Mechanical                   | Nominal Value            | Unit | Test Method |
| Abrasion Loss                | 35.0                     | mg   |             |
| Impact Resilience            | 35                       | %    |             |
| Elastomers                   | Nominal Value            | Unit | Test Method |
| Tensile Stress               |                          |      | ASTM D412   |
| 100% Strain                  | 8.34                     | MPa  |             |
| 300% Strain                  | 11.8                     | MPa  |             |
| Tensile Strength (Break)     | 38.2                     | MPa  | ASTM D412   |
| Tensile Elongation (Break)   | 600                      | %    | ASTM D412   |
| Extrusion                    | Nominal Value            | Unit |             |
| Cylinder Zone 1 Temp.        | 180                      | °C   |             |
| Cylinder Zone 3 Temp.        | 185                      | °C   |             |
| Cylinder Zone 5 Temp.        | 190                      | °C   |             |
| Adapter Temperature          | 195                      | °C   |             |
| Die Temperature              | 195                      | °C   |             |

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