

# Spartech Polycom SC5-4530U

Polypropylene Copolymer

Spartech Polycom

Message:

Spartech SC5-4530U is a medium viscosity PP copolymer resin for injection molding that features 30% mineral reinforcement. It is UV stabilized and lubricated for good processing characteristics and outdoor exposure.

Polypropylene is a versatile thermoplastic offering a useful balance of heat and chemical resistance, good mechanical and electrical properties and processing ease. PP is resistant to deformation at elevated temperatures and resistant to impact at low temperatures.

A very versatile product for a wide variety of applications, Spartech SC5-4530U is recommended for industrial, transportation, sporting goods and electrical/electronic applications.

General Information			
Filler / Reinforcement	Mineral filler, 30% filler by weight		
Additive	Lubricant		
	UV stabilizer		
Features	Copolymer		
	Good UV resistance		
	Workability, good		
	Good electrical performance		
	Low temperature impact resistance		
	Good chemical resistance		
	Heat resistance, high		
	Lubrication		
	Medium viscosity		
Uses	Electrical/Electronic Applications		
	Industrial application		
	Application in Automobile Field		
	Sporting goods		
Appearance	Available colors		
	Natural color		
Forms	Particle		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.15	g/cm <sup>3</sup>	ASTM D792
Melt Mass-Flow Rate (MFR)	30	g/10 min	ASTM D1238
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (23°C)	18.6	MPa	ASTM D638
Flexural Modulus (23°C)	1170	MPa	ASTM D790

Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C)	53	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	56.0	°C	ASTM D648
Additional Information			
Melt Flow Rate, ASTM D1238: 25-35 g/10 min			
Injection	Nominal Value	Unit	
Drying Temperature	90.6	°C	
Drying Time	1.0	hr	
Rear Temperature	216 - 227	°C	
Middle Temperature	221 - 232	°C	
Front Temperature	227 - 238	°C	
Nozzle Temperature	232 - 243	°C	
Processing (Melt) Temp	204 - 260	°C	
Mold Temperature	26.7 - 37.8	°C	

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#### Recommended distributors for this material

### Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China



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