

ENVIRON® ENV39-NC400

Polycarbonate + PBT

ENVIROPLAS®, Inc.

Message:

Injection Molding Grade, UV Stabilized, w/Mold Release, Excellent Low Temperature Impact Resistance, Excellent Chemical Resistance, Outdoor Electrical Enclosures, RoHS Compliant
NC400 = To Be Assigned 5 Digit Number Indicating Natural, Black, or Limited Available Custom Color.
Contact Enviropas Regarding UL Recognized Versions Of This Product.

General Information			
Additive	Mold Release		
	UV Stabilizer		
Features	Good Chemical Resistance		
	Good Mold Release		
	Good UV Resistance		
	Low Temperature Impact Resistance		
Uses	Electrical Housing		
	Outdoor Applications		
RoHS Compliance	RoHS Compliant		
Appearance	Black		
	Colors Available		
	Natural Color		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.29	g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (250°C/5.0 kg)	10	g/10 min	ASTM D1238
Molding Shrinkage - Flow	0.80 to 1.1	%	ASTM D955
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	46.9	MPa	ASTM D638
Tensile Elongation (Break)	60	%	ASTM D638
Flexural Modulus	1810	MPa	ASTM D790
Flexural Strength	65.5	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact			ASTM D256
-40°C	410	J/m	
23°C	640	J/m	

Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	67.8	°C	ASTM D648
Flammability	Nominal Value		Test Method
Flame Rating			Internal Method
1.50 mm	V-0		
3.00 mm	5VA		
Injection	Nominal Value	Unit	
Drying Temperature	110	°C	
Drying Time	4.0 to 6.0	hr	
Rear Temperature	232 to 254	°C	
Middle Temperature	243 to 260	°C	
Front Temperature	249 to 266	°C	
Nozzle Temperature	243 to 260	°C	
Mold Temperature	51.7 to 79.4	°C	
Injection Rate	Moderate-Fast		
Back Pressure	0.345 to 0.689	MPa	
Screw Speed	50 to 100	rpm	

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China



WECHAT