

TOTAL Polypropylene PPC 1640

Polypropylene Impact Copolymer

TOTAL Refining & Chemicals

Message:

Polypropylene PPC 1640 is a nucleated heterophasic (block) copolymer with a Melt Flow Index of 0.3 g/10'. This resin has a long-term heat stabilization package. It exhibits high stiffness in combination with outstanding impact strength even at very low temperatures. Polypropylene PPC 1640 has been specifically developed for the extrusion of non-pressure pipes. Other applications include sheet and blow molding.

| General Information | |
|---------------------|-----------------------------------|
| Additive | Heat Stabilizer |
| Features | Good Impact Resistance |
| | Heat Stabilized |
| | High Stiffness |
| | Low Temperature Impact Resistance |
| Uses | Blow Molding Applications |
| | Piping |
| | Sheet |
| Agency Ratings | EC 1907/2006 (REACH) |
| Processing Method | Blow Molding |
| | Extrusion |
| | Pipe Extrusion |
| | Sheet Extrusion |

| Physical | Nominal Value | Unit | Test Method |
|---|---------------|-------------------|-------------|
| Density | 0.905 | g/cm ³ | ISO 1183 |
| Apparent Density | 0.53 | g/cm ³ | ISO 60 |
| Melt Mass-Flow Rate (MFR) (230°C/2.16 kg) | 0.30 | g/10 min | ISO 1133 |
| Mechanical | Nominal Value | Unit | Test Method |
| Tensile Modulus | 1340 | MPa | ISO 527-2 |
| Tensile Stress (Yield) | 28.0 | MPa | ISO 527-2 |
| Tensile Strain (Yield) | 9.0 | % | ISO 527-2 |
| Flexural Modulus | 1350 | MPa | ISO 178 |
| Impact | Nominal Value | Unit | Test Method |
| Charpy Notched Impact Strength | | | ISO 179 |
| -20°C | 8.0 | kJ/m ² | |
| 23°C | > 80 | kJ/m ² | |
| Notched Izod Impact Strength | | | ISO 180 |
| -20°C | 8.0 | kJ/m ² | |

| 23°C | > 80 | kJ/m ² | |
|---------------------------|---------------|-------------------|-------------|
| Thermal | Nominal Value | Unit | Test Method |
| Melting Temperature (DSC) | 165 | °C | ISO 3146 |

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