PRL NY66-G43

Polyamide 66

Polymer Resources Ltd.

Message:

PRL NY66-G43 is a Polyamide 66 (Nylon 66) product filled with 43% glass fiber. It can be processed by injection molding and is available in North America.

Characteristics include:

RoHS Compliant

Heat Resistant

Lubricated

General Information					
Filler / Reinforcement	Glass Fiber,43% Filler by Weight				
Additive	Lubricant				
Features	High Heat Resistance				
	Lubricated				
RoHS Compliance	RoHS Compliant				
Forms	Pellets				
Processing Method	Injection Molding				
Physical	Nominal Value	Unit	Test Method		
Specific Gravity	1.50	g/cm³	ASTM D792		
Molding Shrinkage - Flow	0.20 to 0.40	%	ASTM D955		
Mechanical	Nominal Value	Unit	Test Method		
Tensile Strength			ASTM D638		
Yield, 3.18 mm	200	MPa			
Break, 3.18 mm	200	MPa			
Flexural Modulus (3.18 mm)	11000	MPa	ASTM D790		
Flexural Strength (3.18 mm)	276	MPa	ASTM D790		
Impact	Nominal Value	Unit	Test Method		
Notched Izod Impact (3.18 mm)	120	J/m	ASTM D256		
Thermal	Nominal Value	Unit	Test Method		
Deflection Temperature Under Load			ASTM D648		
0.45 MPa, Unannealed, 3.18 mm	260	°C			
1.8 MPa, Unannealed, 3.18 mm	252	°C			
Injection	Nominal Value	Unit			
Drying Temperature	73.9 to 85.0	°C			
Drying Time	3.0 to 4.0	hr			
Drying Time, Maximum	8.0	hr			
Rear Temperature	271 to 282	°C			
Middle Temperature	277 to 288	°C			
Front Temperature	293 to 304	°C			

Processing (Melt) Temp	288 to 299	°C	
Mold Temperature	65.6 to 104	°C	

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Recommended distributors for this material

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