

RTP EMI 660.75

Acrylonitrile Butadiene Styrene

RTP Company

Message:

Stainless Steel Fiber - Electrically Conductive - EMI/RFI/ESD Protection

General Information			
Filler / Reinforcement	Stainless steel fiber, 7.5% filler by weight		
Features	Conductivity		
	Electromagnetic shielding (EMI)		
	Electrostatic discharge protection		
	Radio frequency shielding (RFI)		
RoHS Compliance	Contact manufacturer		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.12	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.20 mm)	0.40 - 0.60	%	ASTM D955
Moisture Content	0.10	%	
Static Decay ¹		sec	FTMS 101C 4046.1
Primary Additive	7.5	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	2340	MPa	ASTM D638
Tensile Strength	37.9	MPa	ASTM D638
Tensile Elongation (Yield)	4.0 - 8.0	%	ASTM D638
Flexural Modulus	2410	MPa	ASTM D790
Flexural Strength	68.9	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.20 mm)	75	J/m	ASTM D256
Unnotched Izod Impact (3.20 mm)	270	J/m	ASTM D4812
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity			
--	< 1.0E+5	ohms	ASTM D257
--	< 1.0E+4	ohms	ESD STM11.11
Volume Resistivity	< 1.0E+2	ohms · cm	ASTM D257
Injection	Nominal Value	Unit	
Drying Temperature	82.2	°C	
Drying Time	2.0	hr	
Dew Point	-17.8	°C	
Processing (Melt) Temp	204 - 246	°C	

Mold Temperature	65.6 - 82.2	°C
Injection Pressure	68.9 - 103	MPa
Injection instructions		
Use a reverse barrel profile. Remove hopper magnets. Allow 4 - 5 shots to properly disperse the conductive fibers. The surface finish should have a silver streaking appearance, not clumps.Desiccant Type Dryer Required.		
NOTE		

1. MIL-PRF-81705D, 5kV to 50 V, 12% RH

The information and data on this page are provided by manufacturers and document providers. SHANGHAI SUSHENG assumes no legal liability. It is strongly recommended to verify all technical data with material suppliers before final material selection.All rights belong to the original authors. If any infringement occurs, please contact us immediately.

Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

