

Allen 6000

Acrylonitrile Butadiene Styrene + Acrylic (PMMA)

SEKISUI Polymer Innovations, LLC

Message:

Allen 6000 is designed for outdoor applications that require protection from UV exposure. It also works well for indoor applications when specialty colors, metallic effects and depth of image are needed.

Common Applications:

Agricultural & Heavy Equipment

Vehicle Interiors

Marine

Recreational Vehicles

Sink & Bath

Features and Benefits:

Excellent Weather-ability

Superior Smooth Finish

Excellent Depth of Image

General Information			
Features	Good Surface Finish		
	Good UV Resistance		
	Good Weather Resistance		
Uses	Agricultural Applications		
	Automotive Applications		
	Bathroom Accessories		
	Marine Applications		
Processing Method	Sheet Extrusion		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.06	g/cm ³	ASTM D792
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	2000	MPa	ASTM D638
Tensile Strength			ASTM D638
Yield	34.5	MPa	
Break	31.0	MPa	
Tensile Elongation			ASTM D638
Yield	2.9	%	
Break	7.8	%	
Flexural Modulus	2070	MPa	ASTM D790
Flexural Strength	68.9	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C)	210	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method

Deflection Temperature Under Load (1.8 MPa, Unannealed, 3.18 mm)	79.4	°C	ASTM D648
Flammability	Nominal Value		Test Method
Flame Rating (1.52 mm)	HB		UL 94
Optical	Nominal Value		Test Method
Gardner Gloss	90		ASTM D523

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