

Tecomid® NA40 GR25 GR003 XA70

Polyamide 66
Eurotec Engineering Plastics

Message:
PA6.6, 25% glass fiber reinforced, flame retardant - halogen (RoHS compliant), heat stabilized, grey RAL 7035

General Information			
Filler / Reinforcement	Glass fiber reinforced material, 25% filler by weight		
Additive	heat stabilizer		
	Flame retardancy		
Features	Thermal Stability		
	Flame retardancy		
Agency Ratings	EC 1907/2006 (REACH)		
RoHS Compliance	RoHS compliance		
Appearance	Grey		
Processing Method	Injection molding		
Resin ID (ISO 1043)	PA6.6 GF25 FR(17)		
Physical	Nominal Value	Unit	Test Method
Density	1.58	g/cm ³	ISO 1183
Molding Shrinkage			Internal method
Vertical flow direction	1.1	%	Internal method
Flow direction	0.30	%	Internal method
Water Absorption (Equilibrium, 23°C, 50% RH)	1.5	%	ISO 62
Moisture Content		%	ISO 960
Back Pressure	Low		
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus (23°C)	9000	MPa	ISO 527-2
Tensile Stress (Break, 23°C)	110	MPa	ISO 527-2
Tensile Strain (Break, 23°C)	2.5	%	ISO 527-2
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact			ISO 180/1A
-30°C	7.0	kJ/m ²	ISO 180/1A
23°C	8.0	kJ/m ²	ISO 180/1A
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (1.8 MPa, Unannealed)	245	°C	ISO 75-2/A
Melting Temperature ¹	262	°C	ISO 11357-3
Electrical	Nominal Value	Unit	Test Method

Surface Resistivity	1.0E+13	ohms	IEC 60093
Volume Resistivity	1.0E+15	ohms·cm	IEC 60093
Comparative Tracking Index (Solution A)	225	V	IEC 60112
Flammability	Nominal Value	Unit	Test Method
Flame Rating (1.60 mm)	V-0		UL 94
Glow Wire Flammability Index (2.00 mm)	960	°C	IEC 60695-2-12
Injection	Nominal Value	Unit	
Drying Temperature	80.0	°C	
Drying Time	2.0 - 4.0	hr	
Hopper Temperature	60.0 - 80.0	°C	
Processing (Melt) Temp	260 - 280	°C	
Mold Temperature	50.0 - 100	°C	
Injection Rate	Moderate-Fast		
Holding Pressure	50.0 - 100	MPa	
Injection instructions			
Pre-drying is not necessary for materials in moisture proof closed bags.			
NOTE			
1.	10 K/min		

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