

CONTINUUM™ DMDD-6620 NT 7

Bimodal Polyethylene Resin

The Dow Chemical Company

Message:

CONTINUUM™ DMDD-6620 NT 7 Bimodal High Density Polyethylene Resin is produced by UNIPOL™ II process technology. This resin is a high stiffness resin with superior top-load performance in conjunction with excellent environmental stress crack resistance. DMDD-6620 NT 7 is specifically designed for use in extrusion blow molding equipment, producing containers up to 20 gallons in size, which require superior top-load combined with excellent environmental stress crack resistance. This reason offers excellent processability with low plate out properties. This product is especially well suited for containers used to package household industrial chemicals (e.g. detergents, and fabric softeners), toiletries and cosmetics (e.g. shampoos, creams, lotions, etc.), health and food products.

High stiffness for superior top-load performance

Excellent environmental stress crack resistance

High impact strength

Good extrusion characteristics

Complies with:

U.S. FDA 21 CFR 177.1520 (c) 3.1a

EU, No 10/2011

U.S. FDA-DMF

Canadian HPFB No Objection

Consult the regulations for complete details.

General Information			
Additive	Processing aid		
Agency Ratings	DMF not rated		
	FDA 21 CFR 177.1520(c) 3.1a		
	HPFB (Canada) No Objection		
	USP Class VI		
	Europe No 10/2011		
Forms	Particle		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	0.956	g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR)			ASTM D1238
190°C/2.16 kg	0.28	g/10 min	ASTM D1238
190°C/21.6 kg	27	g/10 min	ASTM D1238
Environmental Stress-Cracking Resistance			ASTM D1693
50°C, 10% Igepal, F50	220	hr	ASTM D1693
50°C, 100% Igepal, F50	> 1100	hr	ASTM D1693
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore D)	59		ASTM D2240
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength			ASTM D638
Yield	24.8	MPa	ASTM D638
Fracture	29.0	MPa	ASTM D638
Tensile Elongation			ASTM D638

Yield	3.7	%	ASTM D638
Fracture	800	%	ASTM D638
Flexural Modulus - 2% Secant	1170	MPa	ASTM D790B
Thermal	Nominal Value	Unit	Test Method
Brittleness Temperature	-60.0	°C	ASTM D746
Vicat Softening Temperature	131	°C	ASTM D1525

Additional Information

根据 ASTM D 4976 进行模塑和测试.

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