

POTICON NT863

Polyamide
Otsuka Chemical Co., Ltd.

Message:

The Poticon series features a potassium titanate micro-filler compounded in thermoplastic resins to provide outstanding micro-reinforcement and dimensional stability. The excellent surface smoothness of these compounds limits friction toward opposing materials, reducing wear and allowing for greaseless applications. Moreover, as Poticon diminishes damage toward the mold and metal die and offers excellent recyclability, it also decreases processing costs.

- Advantages
- Microscopic reinforcement
 - Superior friction sliding and wear reduction
 - Excellent dimensional accuracy and surface smoothness
- Highly recyclable
- Applications
- Automotive Parts (gears, bearings)
 - LED Reflectors
 - Watch Parts (gears, ground plane)
 - Camera (image stabilization parts)
 - Sliding Parts (gears, wheel bearing)
 - Camera Module Parts
 - Motor Parts (cog-wheels, bearings)
- NT863 Property: High strength, Slide, Burning resistance

General Information			
UL YellowCard	E96773-253464		
Features	High Dimensional Stability		
	Low friction coefficient		
	High strength		
	Recyclable materials		
Uses	LEDs		
	Gear		
	Application in Automobile Field		
	Camera application		
	Bearing		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.42	g/cm ³	ASTM D792
Molding Shrinkage			
Flow	0.90	%	
Transverse flow	1.9	%	
Water Absorption (Equilibrium)	0.18	%	ASTM D570
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (M-Scale)	110		ASTM D785
Mechanical	Nominal Value	Unit	Test Method

Tensile Strength	143	MPa	ASTM D638
Tensile Elongation (Break)	4.0	%	ASTM D638
Flexural Modulus	8300	MPa	ASTM D790
Flexural Strength	224	MPa	ASTM D790
Coefficient of Friction (vs. Steel - Dynamic)	0.14		
Abrasion Loss			
-- ¹	3.80	10 ⁻³ mm ³ /N·km	
of counterpart ²	0.00	10 ⁻³ mm ³ /N·km	
Heat Distortion	260	°C	ASTM D648
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact	40	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
CLTE - Flow	2.1E-5	cm/cm/°C	ASTM D696
Flammability	Nominal Value		Test Method
Flame Rating	HB		UL 94
Injection	Nominal Value	Unit	
Processing (Melt) Temp	310 - 330	°C	
Mold Temperature	120 - 140	°C	
Injection Pressure	50.0 - 100	MPa	
NOTE			
1.	Surface pressure: 1MPa		
2.	Slipping velocity: 0.3m/sec		

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Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

