HIFOR Xtreme® SC74870

Linear Low Density Polyethylene

Westlake Chemical Corporation

Message:

WESTLAKE HIFOR Xtreme SC74870 is a hexene LLDPE designed for blown film extrusion of heavy duty shipping sacks and films. This material contains low slip, very high anti-block, and process aid.

Application/Uses

Blown film extrusion

Heavy Duty Sacks and Films

General Information					
Additive	Low smoothness				
	High caking resistance				
	Processing aid				
Features	Kosher certification				
	Low smoothness				
	High caking resistance				
	hexene comonomer				
Uses	Blown Film				
	Films				
	Heavy packing bag				
Agency Ratings	FDA not rated				
Processing Method	Blow film				
Physical	Nominal Value	Unit	Test Method		
Density	0.915	g/cm³	ASTM D1505		
Melt Mass-Flow Rate (MFR) (190°C/2.16					
kg)	0.75	g/10 min	ASTM D1238		
Films	Nominal Value	Unit	Test Method		
Film Thickness - Tested	25	μm			
secant modulus			ASTM D882		
1% secant, MD: 25 μm, blown film	172	MPa	ASTM D882		
1% secant, TD: 25 μm, blown film	193	MPa	ASTM D882		
Tensile Strength			ASTM D882		
MD: Broken, 25 μm, blown film	52.4	MPa	ASTM D882		
TD: Broken, 25 µm, blown film	34.5	MPa	ASTM D882		
Tensile Elongation			ASTM D882		
MD: Broken, 25 μm, blown film	700	%	ASTM D882		
TD: Broken, 25 µm, blown film	950	%	ASTM D882		
Dart Drop Impact (25 µm, Blown Film)	750	g	ASTM D1709		

Optical	Nominal Value	Unit	Test Method
Haze (25.4 μm, Blown Film)	22	%	ASTM D1003
Extrusion	Nominal Value	Unit	
Melt Temperature	204 - 238	°C	

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533 Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

