

# Trademark PE mLLD1918C

Metallocene Linear Low Density Polyethylene

Trademark Plastics Corporation

## Message:

Trademark PE mLLD1918C is a Metallocene Linear Low Density Polyethylene product. It can be processed by coextrusion and is available in North America. Applications of Trademark PE mLLD1918C include film, food contact applications, packaging and sealing applications.

Characteristics include:

- Antiblock
- Food Contact Acceptable
- Good Sealability
- High Gloss
- High Strength

| General Information                       |                         |                   |             |
|---|-------------------------|-------------------|-------------|
| Additive                                  | High Antiblock          |                   |             |
| Features                                  | Food Contact Acceptable |                   |             |
|   | Good Heat Seal          |                   |             |
|   | High Antiblocking       |                   |             |
|   | High Gloss              |                   |             |
|   | High Strength           |                   |             |
| Uses                                      | Film                    |                   |             |
|   | Packaging               |                   |             |
|   | Seals                   |                   |             |
| Agency Ratings                            | FDA 21 CFR 177.1520     |                   |             |
| Forms                                     | Granules                |                   |             |
| Processing Method                         | Coextrusion             |                   |             |
| Physical                                  | Nominal Value           | Unit              | Test Method |
| Density <sup>1</sup>                      | 0.918                   | g/cm <sup>3</sup> | ASTM D1505  |
| Melt Mass-Flow Rate (MFR) (190°C/2.16 kg) | 1.0                     | g/10 min          | ASTM D1238  |
| Films                                     | Nominal Value           | Unit              | Test Method |
| Film Thickness - Tested                   | 25                      | µm                | ASTM D3763  |
| Film Puncture Force (25 µm)               | 77.0                    | N                 |             |
| Secant Modulus                            |                         |                   |             |
| 1% Secant, MD : 25 µm, Blown Film         | 172                     | MPa               | ASTM D882   |
| 1% Secant, TD : 25 µm, Blown Film         | 190                     | MPa               |             |
| Tensile Strength                          |                         |                   |             |
| MD : Yield,25 µm, Blown Film              | 10.7                    | MPa               | ASTM D882   |
| TD : Yield,25 µm, Blown Film              | 9.51                    | MPa               |             |
| MD : Break, 25 µm,Blown Film              | 58.5                    | MPa               |             |
| TD : Break, 25 µm,Blown Film              | 51.6                    | MPa               |             |

|   |                   |      |             |
|---|-------------------|------|-------------|
| Tensile Elongation                              |                   |      | ASTM D882   |
| MD : Break, 25 µm,Blown Film                    | 450               | %    |             |
| TD : Break, 25 µm,Blown Film                    | 600               | %    |             |
| Dart Drop Impact (25 µm, Blown Film)            | 800               | g    | ASTM D1709  |
| Elmendorf Tear Strength                         |                   |      | ASTM D1922  |
| MD : 25 µm, Blown Film                          | 230               | g    |             |
| TD : 25 µm, Blown Film                          | 500               | g    |             |
| Seal Initiation Temperature (25 µm, Blown Film) | 95.6              | °C   | ASTM D3763  |
| Optical   | Nominal Value     | Unit | Test Method |
| Gloss (45°, 25.4 µm, Blown Film)                | 130               |      | ASTM D2457  |
| Haze <sup>2</sup> (25.4 µm, Blown Film)         | 4.0               | %    | ASTM D1003  |
| Extrusion                                       | Nominal Value     | Unit |             |
| Melt Temperature                                | 182 to 204        | °C   |             |
| NOTE  |                   |      |             |
| 1.  | Base polymer only |      |             |
| 2.  | Base polymer only |      |             |

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