

TECHNO ABS F1350G10

Acrylonitrile Butadiene Styrene

Techno Polymer Co, Ltd.

Message:

TECHNO ABS F1350G10 is an Acrylonitrile Butadiene Styrene (ABS) product filled with 10% glass fiber. It can be processed by injection molding and is available in Asia Pacific or North America.

Characteristics include:

Flame Rated

Flame Retardant

General Information			
UL YellowCard	E54297-244218		
Filler / Reinforcement	Glass Fiber,10% Filler by Weight		
Additive	Flame Retardant		
Features	Flame Retardant		
UL File Number	E54297		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Density	1.18	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (220°C/10.0 kg)	21	g/10 min	ISO 1133
Molding Shrinkage	0.30 to 0.50	%	ISO 294-4
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	109		ISO 2039-2
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (Yield)	61.0	MPa	ISO 527-2
Flexural Modulus	3780	MPa	ISO 178
Flexural Stress	103	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength	8.0	kJ/m ²	ISO 179
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (0.45 MPa, Unannealed)	96.0	°C	ISO 75-2/B
Flammability	Nominal Value		Test Method
Flame Rating			UL 94
1.50 mm, ALL	V-2		
2.10 mm, ALL	V-2		
Injection	Nominal Value	Unit	
Drying Temperature	80.0 to 90.0	°C	
Drying Time	2.0 to 5.0	hr	
Rear Temperature	180 to 230	°C	
Middle Temperature	180 to 230	°C	

Front Temperature	180 to 230	°C
Mold Temperature	50.0 to 100	°C

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