CERTENE™ LLHC-318A

Linear Low Density Polyethylene

Muehlstein

Message:

LLHC-318A is a certified prime, Ethylene-Hexene Copolymer developed for extrusion of Cast Films needing a combination of excellent processability and very good stiffness and toughness. LLHC-318A applications include general purpose cast films, stretch wrap and packaging films. LLHC-318A contains No slip and No antiblock. LLHC-318A complies with FDA regulation 21CFR 177.1520(c) 3.1a, (except for articles used for the packing or holding of food during cooking).

Features Rigid, good Copolymer Workability, good Good toughness Compliance of Food Exposure Uses Packaging Films Stretch winding Agency Ratings FDA 21 CFR 177.1520(c) 3.1a Forms Particle Processing Method cast film Pensity 0.918 g/cm³ ASTM D1505 Melt Mass-Flow Rate (MFR) (190°C/2.16* kg) 3.0 g/cm³ ASTM D1505 Melt Mass-Flow Rate (MFR) (190°C/2.16* kg) 3.0 g/10 min ASTM D1238 Films Nominal Value Unit Test Method Film Tickness - Tested 20 µm 1% secant, MD: 20 µm 114 MPa ASTM D882 1% secant, MD: 20 µm 124 MPa ASTM D882 18 secant, MD: 20 µm 124 MPa ASTM D882 18 secant, MD: 20 µm 124 MPa ASTM D882 18 secant, MD: 20 µm 124 MPa ASTM D882 18 secant, MD: 20 µm 8.14 MPa ASTM D882	General Information				
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Tensile Elongation MD: Break, 20 μm 550 % ASTM D882 TD: Break, 20 μm 800 % ASTM D882	MD: Break, 20 µm	65.2	MPa	ASTM D882	
MD: Break, 20 μm 550 % ASTM D882 TD: Break, 20 μm 800 % ASTM D882	TD: Break, 20 µm	38.6	MPa	ASTM D882	
TD: Break, 20 μm 800 % ASTM D882	Tensile Elongation			ASTM D882	
	MD: Break, 20 µm	550	%	ASTM D882	
Dart Drop Impact (20 μm) 80 g ASTM D1709	TD: Break, 20 µm	800	%	ASTM D882	
	Dart Drop Impact (20 μm)	80	g	ASTM D1709	

Elmendorf Tear Strength			ASTM D1922
MD : 20 μm	200	g	ASTM D1922
TD : 20 μm	700	g	ASTM D1922
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Optical	Nominal Value	Unit	Test Method
Haze (20.3 µm)	2.0	Unit %	ASTM D1003

Film Specimen: 0.8 mil (20 µm) cast film; melt temperature 550°F

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